Italiano	ISTRUZIONI DI MONTAGGIO
English	ASSEMBLY INSTRUCTIONS
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Français	INSTRUCTIONS DE MONTAGE
Español	INSTRUCCIONES PARA EL ENSAMBLAJE
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Nederlands	MONTAGE HANDLEIDING
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Česky	NÁVOD NA MONTÁŽ
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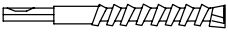
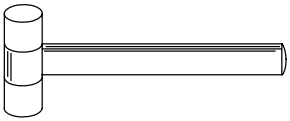
Svenska	MONTERINGSINSTRUKTIONER
Suomi	ASENNUSOHJEET
Eesti keel	MONTAAŽIJUHEND

arkè



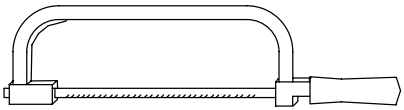
Ø 8x300 12x120 14x150 mm

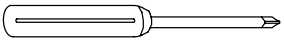
Ø 21/64 x 11 3/4" – 15/32 x 4 3/4 – 9/16 x 5 7/8 in



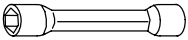
Ø 2.5 3.5 4.5 9 mm

Ø 3/32" – 9/64" – 11/64" – 23/64" in



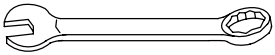


PH 2



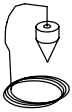
12 mm 13 mm

1/32" in 33/64" in



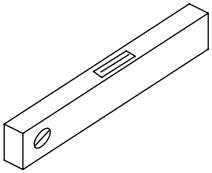
13 17 19 30 mm

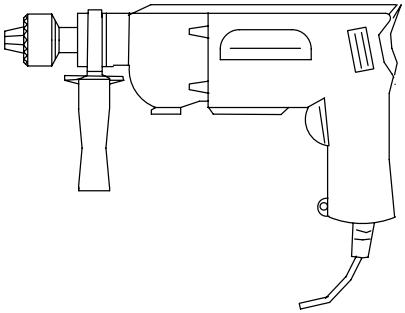
33/64" – 43/64" – 3/4" – 3/16" in

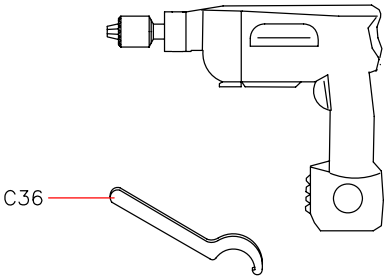


2.5 3 4 5 12 mm

3/32" – 1/8" – 5/32" – 13/64" – 15/32" in







English

Before starting the assembly process, unpack all components of the staircase. Lay them out on a large surface and check the quantity of all the pieces, by consulting the table TAB.1 (A = Code, B = Quantity).
Inside the staircase box you will also find a DVD which we suggest watching before proceeding to assemble.
For the USA only: call the customer support line at 1-888 STAIRKT, should you have any case of need.

Preliminary Assembly

1. Assemble the cylinders D32 into the treads (L02) by using the elements D33. Tighten by means of the article C36. Insert the elements C13 and C31 into the cylinders D32 (fig. 2).
2. Assemble the parts BE3, CC5, CC6 onto the baluster (C07) (fig. A).
3. Carefully measure the floor-to-floor height and determine the required number of spacers (D03) (TAB.2).
4. Assemble the spacers (D14, D03, D02) together in one piece. Do the same for the spacers (D04, D03, D02).
5. Assemble the base G03, B17 and B46 (fig. 1).

Assembly

6. Determine and mark on the floor the fixing point of the base (G03+B17+B46) by laying the laning (E03) on the ceiling (fig. 3).
7. Place the base (G03+B17+B46) and drill with drill bit Ø 14 mm (fig. 3).
8. Fix the base (G03+B17+B46) onto the floor with the parts B13.
9. Screw the pole (G02) into the base (G03+B17+B46) (fig. 1).
10. Insert the base cover (D05) (fig. 4).
11. Insert the spacers (D14+D03+D02) (fig. 4).
12. Insert the first tread (L02) into the pole (G02). Then continue with the assembly, by adding alternatively one spacer (D04+D03+D02) and one tread (L02). At this stage, the treads have to be positioned alternately one to the right and one to the left, so as to distribute the weight in a balanced way (fig. 4).
13. When you reach the end of the pole (G02), screw the part B47 on it, then add the second pole (G02) and continue with the stair assembly (fig. 4)
14. When you reach the end of the pole (G02), screw on it the part B46 and the part G01 (screw the part G01, till its upper end sticks out approximately 15 cm (6") from the stair height. Continue adding the treads, by using the part D01 inserted into the spacers (D04+D03+D02) (fig. 5).
15. Finally add the stair landing (E03). Fasten the parts B05, B04 and screw the part B03 sufficiently, keeping in mind that the treads still have to rotate (fig. 1).

Fitting of the Landing

16. Drill with drill bit Ø 14 mm in relation to the holes.
17. Block the part B13 completely (fig. 1).

Assembly of the Railing

18. Spread-out the treads (L02) fan-like, after having chosen the rotation direction (fig. 6). It is now possible to use the stair.
19. Starting from the landing (E03), insert the first long railing baluster (C07): 1) measure the rise between the tread (L02) and the landing (E03) and add 2,5 cm (1"), 2) cut the final part of the long baluster (C07), 3) pierce with the drill bit 9 the landing (E03), 4) assemble the parts F01 using the parts B44,B07 and B23, 5) insert the just cut baluster part between the lower part F01 and the tread (L02), 6) tighten the parts C31 of the tread and of the landing, 7) insert and fasten with the part C31 the resting part of the baluster (C07) into the upper part F01 (fig. 1).Turn the balusters (C07) maintaining the holes looking to the stair centre.
20. Insert the longer balusters (C07), which connect the treads (L02), one by one. Tighten only the part C31 of the lower tread (fig. 2).
21. Check the vertical position of all the assembled balusters (C07). This control is very important for best results.
22. Tighten securely the part B03 (fig. 6).
23. Tighten securely the part C31 of the upper tread (fig. 2).
24. Check once more the vertical position of the railing balusters (C07) and, if necessary, correct it, by repeating the previous operations.
25. Fix into the floor in relation to the first baluster (C07), the part F01, by piercing with the drill bit 8. Use the parts B11, B12, C29 and C31 (fig. 1).
26. Cut one long baluster (C07) to obtain the same size as all others you assembled previously (fig. 1). Set the first baluster (C07) together with the reinforcing part (C30).

27. Warm the handrail (A02) until it becomes malleable: 1) put the handrail onto the cover of the wooden box, 2) warm for about five minutes making circular movements continuously without holding on, 3) turn it on its other part and repeat that operation.
28. Set the handrail (A02) onto the balusters (C07) starting from the top before it becomes cold (fig. 6).
29. Drill the handrail (A02) in relation to the present holes and fasten with the parts B54 and B55.
30. Insert quickly all the other balusters, paying attention to their vertical position, into the treads (L02), tighten the part C31 and fasten to the handrail (A02) using the parts B54 and B55 (for the stairs with a diameter larger than 140 cm (4' 7 1/8"), it is advisable to assemble first the shorter balusters).
31. Cut the excess piece of the handrail (A02) in relation to the first railing baluster (C07).
32. Complete the handrail (A02) by assembling the parts A03. Use the glue (X01) (fig. 1).
33. Tighten the parts C31, D32 and D33 completely.
34. Complete the railing assembly inserting the parts B82 into the lower part of the balusters (C07) (fig. 1).

Assembly of the Balustrade

35. Screw the baluster (C04) into the part G01 that sticks out from the landing (E03) (fig. 1).
36. Fix the part B01 into the baluster (C04), by using the part C31 and some silicone (fig. 1).
37. Assemble the parts F01, using the parts B89, B27, B23 into the holes of the landing (E03), maintaining a similar distance as between the balusters (C07) of the railing, which had been assembled previously (fig. 1).
38. Place the shorter balusters (C07) in part F01, applying some silicone in order to seal the space between the two elements and to tighten part C31.
39. Fix the handrail (A02), using the parts B54 and B55 (fig. 1).
40. In case that there are walls around the stair well and on their position, it could be necessary to position one or two more balusters.
41. In that case it is necessary to consider either the distance between all other balusters, or otherwise the distance from the wall. For the fixing it is suggested to pierce with a drill bit Ø 9 mm the landing (E03) and to use the fixing parts F01, C31, B89, B27, B23 (fig. 10).

Final Assembly

42. In order to re-inforce the staircase at the intermediate points, you must fix into the wall the parts F09 and connect them to the balusters (C07) by means of the parts F08. Pierce the wall with a drill bit 8 mm and use the parts B36, B37, B11, B12 (fig. 11).
43. Clean the surface of all the treads from eventual drosses of metal shavings which fell down during the drilling of the landing E03 (points 18 and 39) to avoid that there will be an evolvement of rust on the upper surface of the galvanization.

Characteristics of staircases for outdoors

Arkè products are made of excellent quality and treated with the best technological process; the staircase model CIVIK ZINK, especially, has the following features:

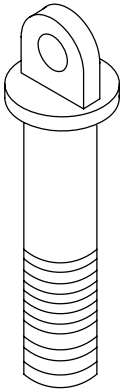
- stainless steel screws
- balusters made of pre-galvanized sheet with the addition of cold galvanizing on the welded joints.
- treads and landing are welded by a welding robot and they are hot-dip galvanized on 450°after degreasing passivation in full respect of normative standards UNI E 14.07.000.0 and certification ISO 9002.

It's a usual feature of the hot-galvanized products to present small areas in which the zinc is not perfectly sticked. It's also possible to damage the galvanized surface during the assembly.
To guarantee a long life product, you will find a kit of liquid zinc in the box to lay on with a brush for possible retouches after the assembly.
We suggest to check the wholeness of your staircase at regular intervals, and to retouch possible damaged areas with similar products easily to be found on the market.
It's a usual feature of the hot-galvanized products that they become matt after some time, that's because of a normal oxidation process of the zinc in all weather conditions.
The staircase may be painted immediately after a preventive application of a suitable primer or, without any particular cautions, after an exposition to weather conditions of at least 12-18 months.

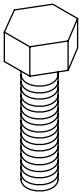
After you have finished assembling the staircase,
please visit our website and send us your suggestions: www.arke.ws

TAB 1

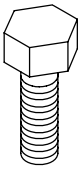
A		B	
	Ø 120 cm 3' 11 1/4"	Ø 140 cm 4' 7 1/8"	Ø 160 cm 5' 3"
A02	1	1	1
A03	8	8	8
BE3	32	45	46
B01	1	1	1
B03	1	1	1
B04	1	1	1
B05	1	1	1
B11	7	7	10
B12	7	7	10
B13	6	6	6
B17	1	1	1
B23	8	9	10
B27	8	9	10
B36	2	2	3
B37	2	2	3
B44	1	1	1
B46	2	2	2
B47	1	1	1
B54	33	46	47
B55	33	46	47
B82	25	38	38
B89	7	8	9
CC5	32	45	46
CC6	32	45	46
C04	1	1	1
C07	32	45	46
C13	36	48	48
C29	1	1	1
C30	1	1	1
C31	50	63	64
C36	1	1	1
D01	4	4	4
D02	13	13	13
D03	65	65	65
D04	12	12	12
D05	1	1	1
D14	1	1	1
D32	36	48	48
D33	36	48	48
E03	1	1	1
F01	10	11	12
F08	2	2	3
F09	2	2	3
G01	1	1	1
G02	2	2	2
G03	1	1	1
L02	12	12	12
X02	1	1	1



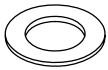
B01



B44

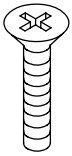


B89



B27

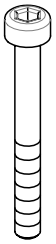
B23



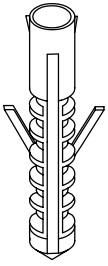
B55

B54

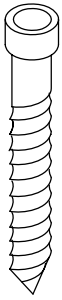
CC6



CC5

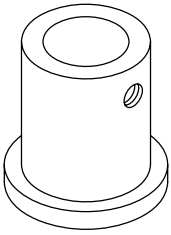


B12



B11

C29

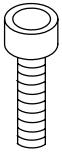


F01

C31

C13

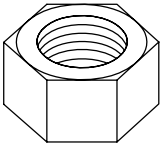
B82



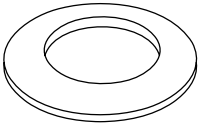
B36

B37

X02



B03



B04

Italiano
Per determinare la quantità necessaria dei dischi distanziatori (D03) utilizzare la TAB. 2 (H = altezza, A = alzate).
Esempio: per un'altezza misurata da pavimento a pavimento di 298 cm e una scala con 13 gradini occorre:
1. In corrispondenza dell'altezza (298 cm, nella colonna H), leggere la quantità dei dischi distanziatori necessari (n° 50 dischi, nella colonna A/13).
2. Distribuire i dischi distanziatori (D03), in successione, tra gli elementi D14-D04 e D02 uno per volta, fino al loro esaurimento (sull'unico distanziatore D14 si possono inserire fino ad un massimo di 3 dischi (D03); sui distanziatori D04 si possono inserire fino ad un massimo di 5 dischi (D03).
3. Il risultato finale è di 3 dischi (D03) tra D14 e D02, ancora 3 dischi (D03) su un distanziatore a scelta tra D04 e D02 e di 4 dischi (D03) tra D04 e D02 sugli undici distanziatori rimanenti.

English
To determine the necessary number of spacers (D03), you must look-up the table TAB.2 (H = Height, A = Rises).
Example: given a floor-to-floor height of 298 cm (9' 9 3/8") and a staircase with 13 treads, you must proceed as follows;
1. At height (298 cm (9' 9 3/8") in the row H) look-up the number of necessary spacers (i.e. 50 spacers in the row A/13).
2. Distribute the spacers (D03), one at a time, among the combined parts D14-D04 and D02 all (for the single spacer D14 you can use at the most 3 spacers (D03); for the spacers (D04) you can use at the most 5 spacers (D03).
3. The final result is the following : 3 spacers (D03) between D14 and D02, 3 more spacers (D03) on a spacer chosen between D04 and D02 and 4 spacers (D03) between D04 and D02 of the remaining eleven spacers.

Deutsch
Zur Bestimmung der Anzahl der Distanzringe (D03) die TAB. 2 benützen (H = Höhe, A = Stufenhöhen).
Beispiel: für eine abgemessene Fussboden zu Fussbodenhöhe von 298 cm und eine Treppe mit 13 Stufen, wird folgendes benötigt
1. Bei der Höhenangabe von (298 cm, in der Tabelle H), die Anzahl der nötigen Distanzringe ablesen (n° 50 Distanzringe, in der Tabelle A/13).
2. Die Distanzringe (D03) zwischen den Teilen D14-D04 und D02 in der Reihenfolge, einen nach dem andern, bis keiner mehr übrig bleibt, verteilen (in den einzigen Distanzring D14 können höchstens 3 Distanzringe (D03) gelegt werden; in die Distanzrringe D04 können höchstens 5 Distanzringe (D03) gelegt werden).
3. Das Endresultat ist: 3 Distanzringe (D03) zwischen D14 und D02, nochmals 3 Distanzringe (D03) in einen Distanzring nach Wahl zwischen D04 und D02 und 4 Distanzringe (D03) zwischen D04 und D02 zwischen den restlichen Distanzringen.

Français
Afin de déterminer la quantité nécessaire des entretoises (D03) en employant le TAB. 2 (H = hauteur totale, A = hauteurs).
Exemple: pour une hauteur sol à sol de 298 cm et un escalier avec 13 marches il faut:
1. Par rapport à la hauteur (298 cm, dans la colonne H), lire la quantité des entretoises nécessaires (n° 50 bagues, dans la colonne A/13).
2. Distribuer les entretoises (D03), de suite, parmi les éléments D14-D04 et D02 une par fois, jusqu'à ce qu'elles finissent (sur l'unique entretoise D14 on peut insérer au maximum 3 bagues (D03); sur les entretoises D04 on peut insérer au maximum 5 bagues (D03).
3. Le résultat final est de 3 bagues (D03) parmi D14 et D02, encore 3 bagues (D03) sur une entretoise au choix parmi D04 et D02 et de 4 bagues (D03) parmi D04 et D02 sur les onze entretoises restantes.

Español
Para determinar la cantidad necesaria de discos distanciadores (D03) utilizar la TABLA 2 (H = altura, A = contrahuellas).
Ejemplo: para una altura de pavimento a pavimento de 298 cm y una escalera con 13 peldaños es necesario:
1. En la línea de la altura (298 cm, en la columna H), leer la cantidad de discos distanciadores necesarios (n° 50 discos, en la columna A/13).
2. Distribuir los discos distanciadores (D03), entre los elementos D14, D04 y D02 uno a la vez, hasta agotarlos (en el único distanciador D14 pueden introducir un máximo de 3 discos (D03); en los distanciadores D04 pueden introducirse un máximo de 5 discos (D03).
3. El resultado es de 3 discos (D03) entre D14 y D02, otros 3 discos (D03) en un distanciador cualquiera entre D04, D02 y 4 discos (D03) entre D04 y D02 en los once distanciadores que quedan.

Português
Para determinar a quantidade necessária dos discos distanciadores (D03) utilizar a TAB. 2 (H = altura, A = altura do degrau).
Exemplo: para uma altura medida de um pavimento ao outro de 298 cm e uma escada com 13 degraus ocorre:
1. Deacordo com a altura (298 cm, nella colonna H), ler a quantidade dos discos distanciadores necessários (n° 50 discos, na coluna A/13).
2. Distribuir os discos distanciadores (D03), em suceção, entre os elementos D14-D04 e D02 um por vez, até o esaurimento (em um unico distanciador D14 pode-se inserir até um máximo de 3 discos (D03); nos distanciadores D04 pode-se inserir até um máximo de 5 discos (D03).
3. O resultado final è de 3 discos (D03) entre D14 e D02, ainda 3 discos (D03) em um distanciador a escolha entre D04 e D02 e de 4 discos (D03) entre D04 e D02 nos onze distanciadores remanecentes.

Nederlands
Om het benodigde aantal tussenstukken (D03) tebepalen, met behulp van TAB.2 (H=hoogte, A= hoogten).
Voorbeeld: voor en hoogte van 298 cm (vloer tot vloer) en een trap van 13 treden, doet men hetvolgende:
1. In functie van de hoogte (298 cm in de tabel H) leest men het benodigde aantal tussenstukken af (nr.50 ringen, in de tabel

TAB 2 - cm

H	A=10 D03	A=11 D03
210	0	
211	2	
212	4	
213	6	
214	8	
215	10	
216	12	
217	14	
218	16	
219	18	
220	20	
221	22	
222	24	
223	26	
224	28	
225	30	
226	32	
227	34	
228	36	
229	38	
230	40	
231	42	0
232	44	2
233	46	4
234	48	6
235	50	8
236		10
237		12
238		14
239		16
240		18
241		20
242		22
243		24
244		26
245		28
246		30
247		32
248		34
249		36
250		38
251		40
252		42
253		44
254		46
255		48
256		50
257		52
258		54

H	A=12 D03	A=13 KIT D03
252	0	
253	2	
254	4	
255	6	
256	8	
257	10	
258	12	
259	14	
260	16	
261	18	
262	20	
263	22	
264	24	
265	26	
266	28	
267	30	
268	32	
269	34	
270	36	
271	38	
272	40	
273	42	0
274	44	2
275	46	4
276	48	6
277	50	8
278	52	10
279	54	12
280	56	14
281	58	16
282	60	18
283		20
284		22
285		24
286		26
287		28
288		30
289		32
290		34
291		36
292		38
293		40
294		42
295		44
296		46
297		48
298		50
299		52
300		54
301		56
302		58
303		60
304		62
305		64

H	A=14 D03	A=15 D03
294	0	
295	2	
296	4	
297	6	
298	8	
299	10	
300	12	
301	14	
302	16	
303	18	
304	20	
305	22	
306	24	
307	26	
308	28	
309	30	
310	32	
311	34	
312	36	
313	38	
314	40	
315	42	0
316	44	2
317	46	4
318	48	6
319	50	8
320	52	10
321	54	12
322	56	14
323	58	16
324	60	18
325	62	20
326	64	22
327	66	24
328	68	26
329	70	28
330		30
331		32
332		34
333		36
334		38
335		40
336		42
337		44
338		46
339		48
340		50
341		52
342		54
343		56
344		58
345		60
346		62
347		64
348		66
349		68
350		70
351		72
352		74

H	A=16 D03
336	0
337	2
338	4
339	6
340	8
341	10
342	12
343	14
344	16
345	18
346	20
347	22
348	24
349	26
350	28
351	30
352	32
353	34
354	36
355	38
356	40
357	42
358	44
359	46
360	48
361	50
362	52
363	54
364	56
365	58
366	60
367	62
368	64
369	66
370	68
371	70
372	72
373	74
374	76
375	78
376	80

TAB 2 - in.

			A=10	A=11
	H			
			D03	D03
6'	10	5/8"	0	
6'	11	1/8"	2	
6'	11	1/2"	4	
6'	11	7/8"	6	
7'		1/4"	8	
7'		5/8"	10	
7'	1	"	12	
7'	1	3/8"	14	
7'	1	7/8"	16	
7'	2	1/4"	18	
7'	2	5/8"	20	
7'	3	"	22	
7'	3	3/8"	24	
7'	3	3/4"	26	
7'	4	1/4"	28	
7'	4	5/8"	30	
7'	5	"	32	
7'	5	3/8"	34	
7'	5	3/4"	36	
7'	6	1/8"	38	
7'	6	1/2"	40	
7'	7	"	42	0
7'	7	3/8"	44	2
7'	7	3/4"	46	4
7'	8	1/8"	48	6
7'	8	1/2"	50	8
7'	8	7/8"		10
7'	9	1/4"		12
7'	9	3/4"		14
7'	10	1/8"		16
7'	10	1/2"		18
7'	10	7/8"		20
7'	11	1/4"		22
7'	11	5/8"		24
8'		1/8"		26
8'		1/2"		28
8'		7/8"		30
8'	1	1/4"		32
8'	1	5/8"		34
8'	2	"		36
8'	2	3/8"		38
8'	2	7/8"		40
8'	3	1/4"		42
8'	3	5/8"		44
8'	4	"		46
8'	4	3/8"		48
8'	4	3/4"		50
8'	5	1/8"		52
8'	5	5/8"		54
8'	6	"		
8'	6	3/8"		
8'	6	3/4"		
8'	7	1/8"		
8'	7	1/2"		
8'	8	"		
8'	8	3/8"		
8'	8	3/4"		
8'	9	1/8"		
8'	9	1/2"		
8'	9	7/8"		
8'	10	1/4"		
8'	10	3/4"		
8'	11	1/8"		
8'	11	1/2"		

			A=12	A=13
	H			KIT
			D03	D03
8'	3	1/4"	0	
8'	3	5/8"	2	
8'	4	"	4	
8'	4	3/8"	6	
8'	4	3/4"	8	
8'	5	1/8"	10	
8'	5	5/8"	12	
8'	6	"	14	
8'	6	3/8"	16	
8'	6	3/4"	18	
8'	7	1/8"	20	
8'	7	1/2"	22	
8'	8	"	24	
8'	8	3/8"	26	
8'	8	3/4"	28	
8'	9	1/8"	30	
8'	9	1/2"	32	
8'	9	7/8"	34	
8'	10	1/4"	36	
8'	10	3/4"	38	
8'	11	1/8"	40	
8'	11	1/2"	42	0
8'	11	7/8"	44	2
9'		1/4"	46	4
9'		5/8"	48	6
9'	1	"	50	8
9'	1	1/2"	52	10
9'	1	7/8"	54	12
9'	2	1/4"	56	14
9'	2	5/8"	58	16
9'	3	"	60	18
9'	3	3/8"		20
9'	3	7/8"		22
9'	4	1/4"		24
9'	4	5/8"		26
9'	5	"		28
9'	5	3/8"		30
9'	5	3/4"		32
9'	6	1/8"		34
9'	6	5/8"		36
9'	7	"		38
9'	7	3/8"		40
9'	7	3/4"		42
9'	8	1/8"		44
9'	8	1/2"		46
9'	8	7/8"		48
9'	9	3/8"		50
9'	9	3/4"		52
9'	10	1/8"		54
9'	10	1/2"		56
9'	10	7/8"		58
9'	11	1/4"		60
9'	11	3/4"		62
10'		1/8"		64
10'		1/2"		
10'		7/8"		
10'	1	1/4"		
10'	1	5/8"		
10'	2	"		
10'	2	1/2"		
10'	2	7/8"		
10'	3	1/4"		
10'	3	5/8"		
10'	4	"		

			A=14	A=15
	H			
			D03	D03
9'	7	3/4"	0	
9'	8	1/8"	2	
9'	8	1/2"	4	
9'	8	7/8"	6	
9'	9	3/8"	8	
9'	9	3/4"	10	
9'	10	1/8"	12	
9'	10	1/2"	14	
9'	10	7/8"	16	
9'	11	1/4"	18	
9'	11	3/4"	20	
10'		1/8"	22	
10'		1/2"	24	
10'		7/8"	26	
10'	1	1/4"	28	
10'	1	5/8"	30	
10'	2	"	32	
10'	2	1/2"	34	
10'	2	7/8"	36	
10'	3	1/4"	38	
10'	3	5/8"	40	
10'	4	"	42	0
10'	4	3/8"	44	2
10'	4	3/4"	46	4
10'	5	1/4"	48	6
10'	5	5/8"	50	8
10'	6	"	52	10
10'	6	3/8"	54	12
10'	6	3/4"	56	14
10'	7	1/8"	58	16
10'	7	1/2"	60	18
10'	8	"	62	20
10'	8	3/8"	64	22
10'	8	3/4"	66	24
10'	9	1/8"	68	26
10'	9	1/2"	70	28
10'	9	7/8"		30
10'	10	3/8"		32
10'	10	3/4"		34
10'	11	1/8"		36
10'	11	1/2"		38
10'	11	7/8"		40
11'		1/4"		42
11'		5/8"		44
11'	1	1/8"		46
11'	1	1/2"		48
11'	1	7/8"		50
11'	2	1/4"		52
11'	2	5/8"		54
11'	3	"		56
11'	3	3/8"		58
11'	3	7/8"		60
11'	4	1/4"		62
11'	4	5/8"		64
11'	5	"		66
11'	5	3/8"		68
11'	5	3/4"		70
11'	6	1/4"		72
11'	6	5/8"		74
11'	7	"		
11'	7	3/8"		
11'	7	3/4"		
11'	8	1/8"		
11'	8	1/2"		

			A=16
	H		
			D03
11'		1/4"	0
11'		5/8"	2
11'	1	1/8"	4
11'	1	1/2"	6
11'	1	7/8"	8
11'	2	1/4"	10
11'	2	5/8"	12
11'	3	"	14
11'	3	3/8"	16
11'	3	7/8"	18
11'	4	1/4"	20
11'	4	5/8"	22
11'	5	"	24
11'	5	3/8"	26
11'	5	3/4"	28
11'	6	1/4"	30
11'	6	5/8"	32
11'	7	"	34
11'	7	3/8"	36
11'	7	3/4"	38
11'	8	1/8"	40
11'	8	1/2"	42
11'	9	"	44
11'	9	3/8"	46
11'	9	3/4"	48
11'	10	1/8"	50
11'	10	1/2"	52
11'	10	7/8"	54
11'	11	1/4"	56
11'	11	3/4"	58
12'		1/8"	60
12'		1/2"	62
12'		7/8"	64
12'	1	1/4"	66
12'	1	5/8"	68
12'	2	1/8"	70
12'	2	1/2"	72
12'	2	7/8"	74
12'	3	1/4"	76
12'	3	5/8"	78
12'	4	"	80
12'	4	3/8"	
12'	4	7/8"	
12'	5	1/4"	
12'	5	5/8"	
12'	6	"	
12'	6	3/8"	
12'	6	3/4"	
12'	7	1/8"	
12'	7	5/8"	
12'	8	"	
12'	8	3/8"	
12'	8	3/4"	
12'	9	1/8"	
12'	9	1/2"	
12'	10	10"	
12'	10	3/8"	
12'	10	3/4"	
12'	11	1/8"	
12'	11	1/2"	
12'	11	7/8"	
13'		1/4"	
13'		3/4"	
13'	1	1/8"	

FIG. 1

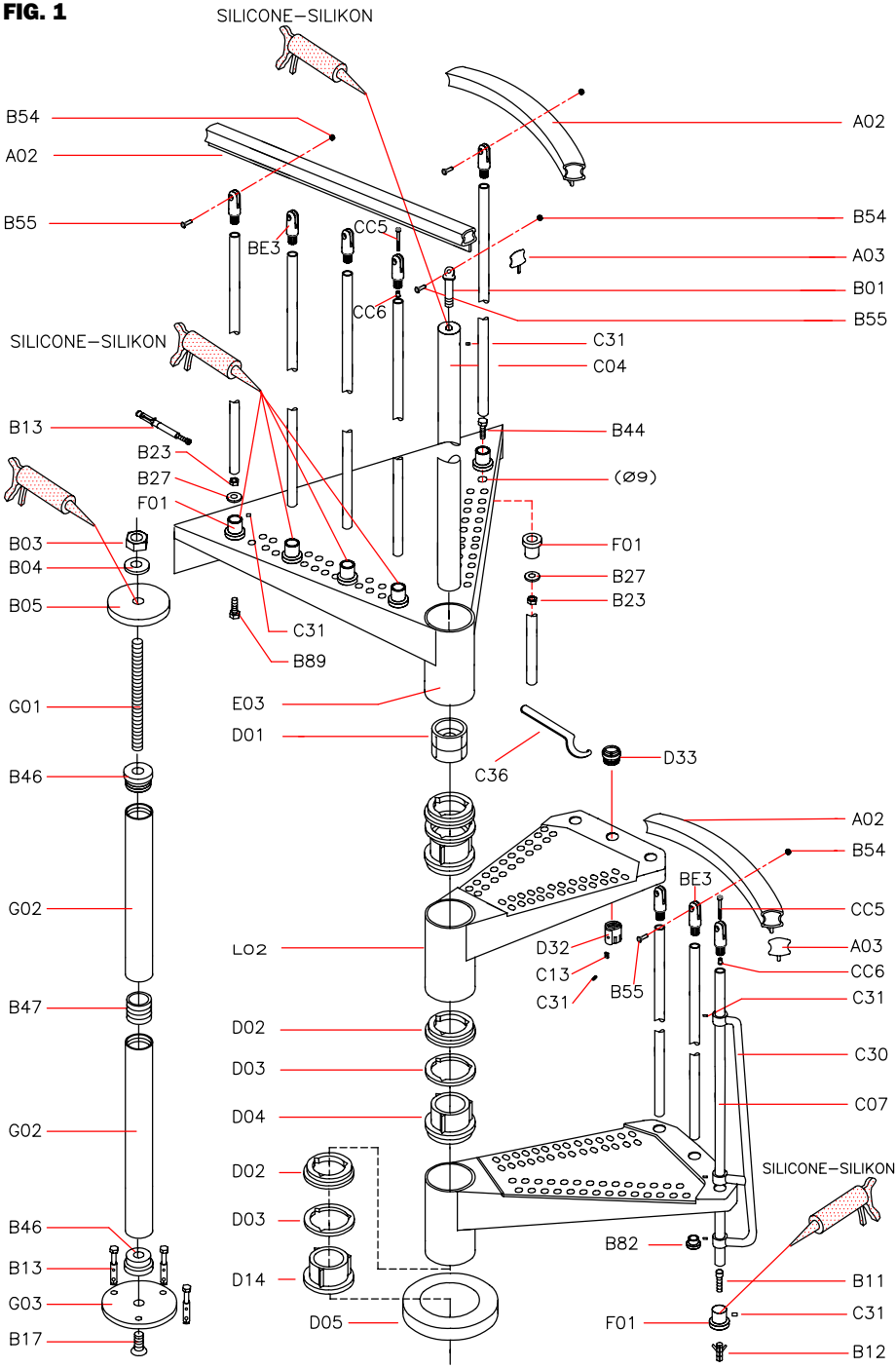

SILICONE–SILIKON
B54
A02
B55
BE3
CC5
CC6
A02
B54
A03
B01
B55
C31
C04
SILICONE–SILIKON
B13
B23
B27
F01
B03
B04
B05
B44
(Ø9)
F01
B27
B23
C31
B89
G01
E03
D01
C36
D33
B46
A02
B54
BE3
CC5
A03
CC6
C31
C30
C07
G02
LO2
D32
C13
C31
B55
B47
D02
D03
D04
G02
D02
D03
D14
D05
SILICONE–SILIKON
B46
B13
G03
B17
B82
B11
C31
F01
B12

FIG. A

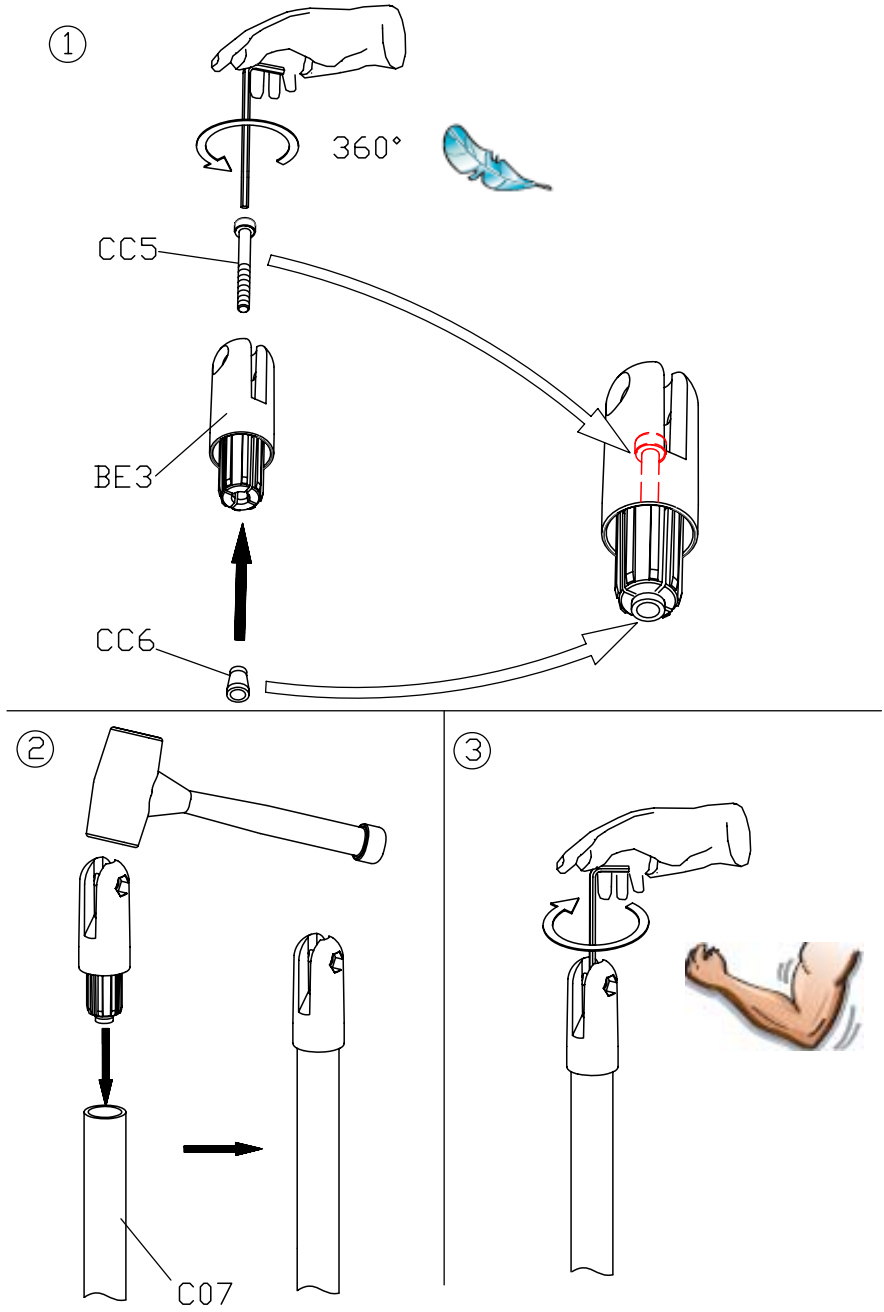


FIG. 2

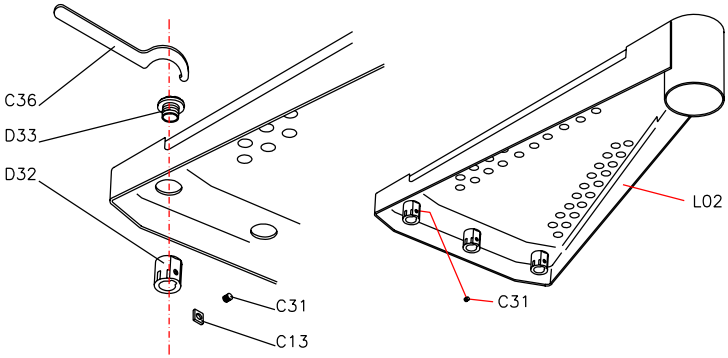


FIG. 3

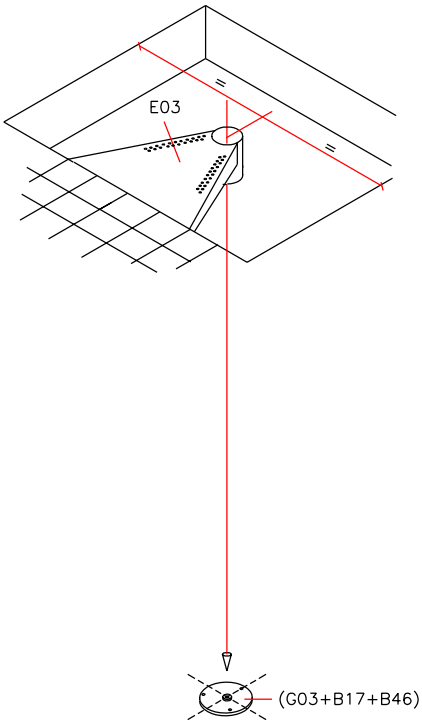


FIG. 4

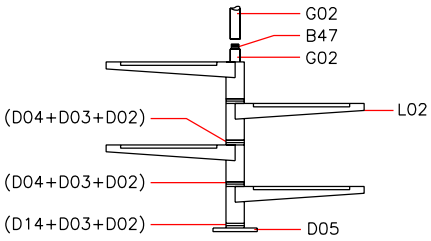


FIG. 5

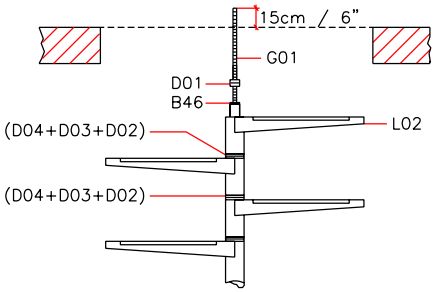
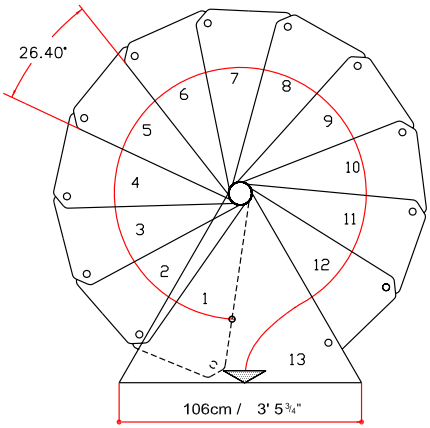
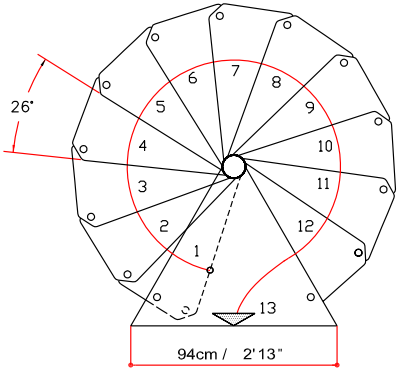


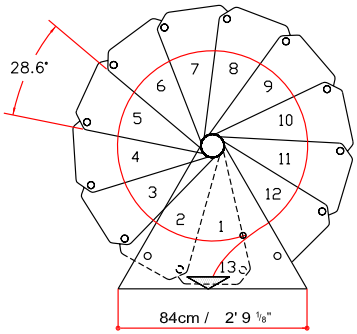
FIG. 5 A



ø160 cm
ø 5'3"



ø140 cm
ø 4'7 1/8 "



ø120 cm
ø 3'11 1/4 "

FIG. 6

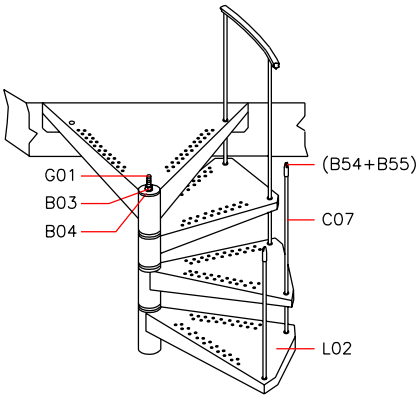


FIG. 8

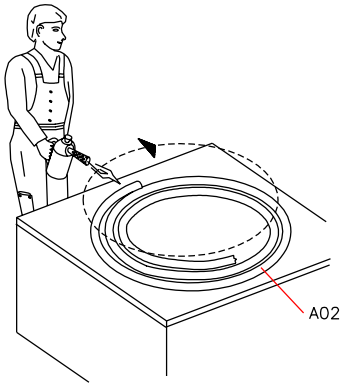


FIG. 9

n°7	Ø 160 cm (5'3")
n°6	Ø 140 cm (4'7 ⅛ ")
n°5	Ø 120 cm (3'11¼")

n°2	Ø 160 cm (5'3")
	Ø 140 cm (4'7 ⅛ ")
	Ø 120 cm (3'11¼")

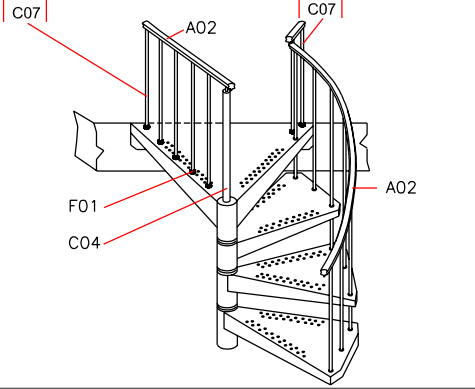


FIG. 10

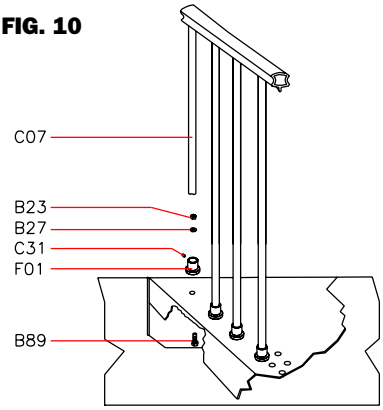
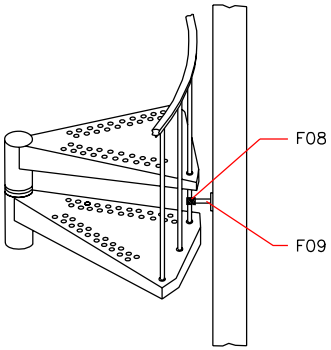


FIG. 11



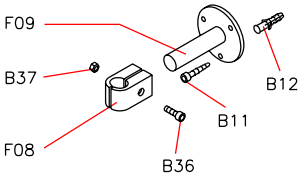
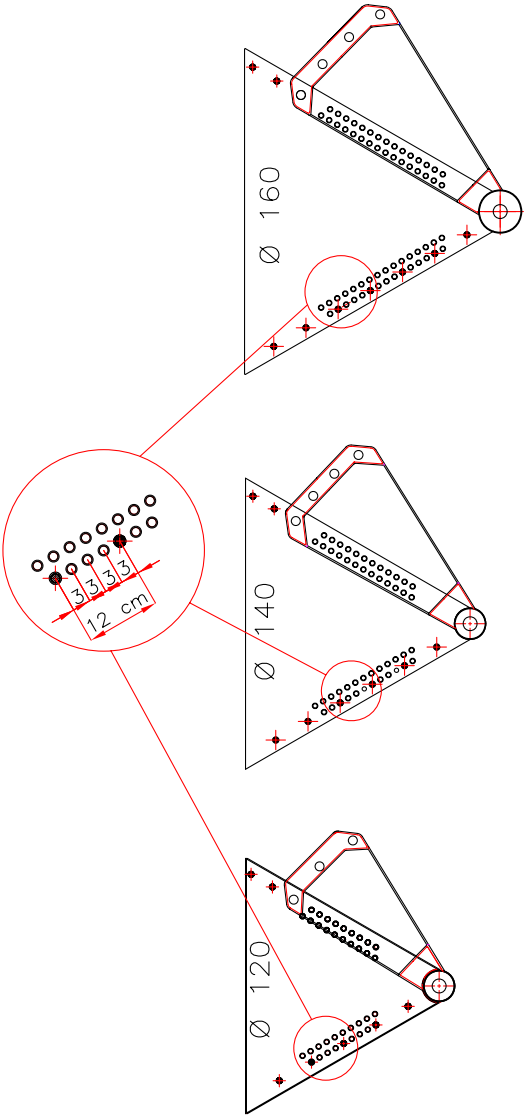


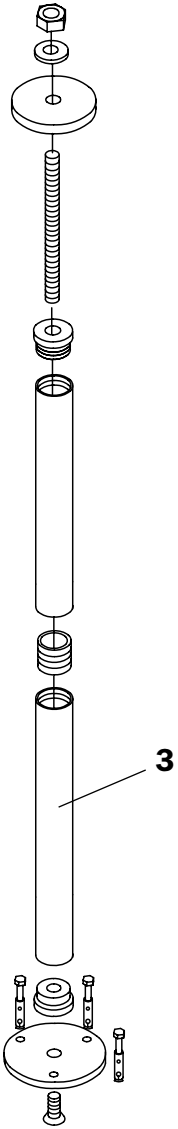
FIG. 9A

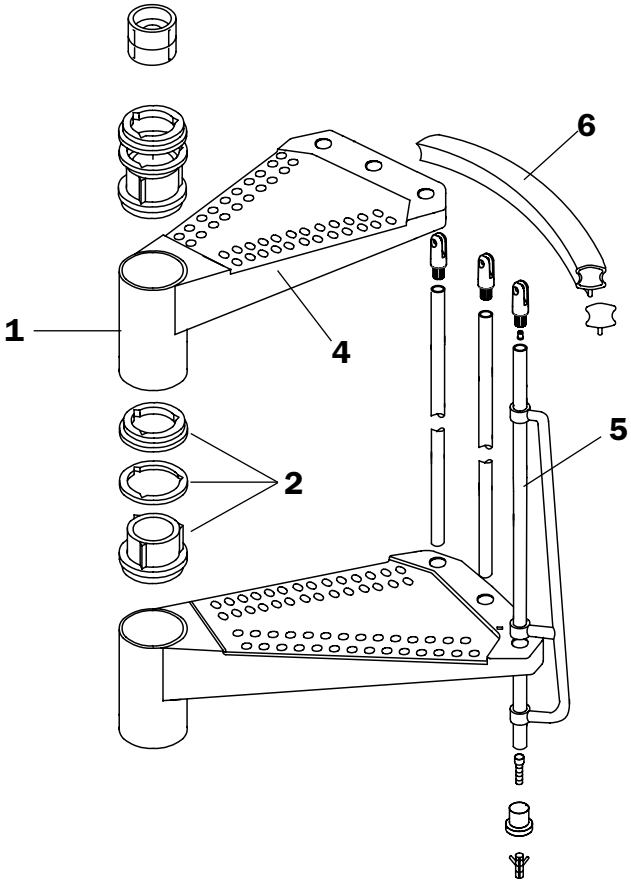


Le colonnettes doivent être distantes de 12 cm à l'entre-axe, vous pouvez utiliser les trous existants pour positionner les supports.

ATTENTION: les trous indiqués en noir sont à percer en fonction du diamètre de l'escalier à poser.

Italiano	DATI IDENTIFICATIVI DEL PRODOTTO
English	PRODUCT DETAILS
Deutsch	PRODUKTEIGENSCHAFTEN
Français	DONNÉES D'IDENTIFICATION DU PRODUIT
Español	DATOS DE IDENTIFICACIÓN
Português	DADOS DE IDENTIFICAÇÃO
Nederlands	KENMERKENDE PRODUCTGEGEVENS
Polski	DANE IDENTYFIKACYJNE PRODUKTU
Česky	IDENTIFIKAČNÍ ÚDAJE O VÝROBKU
Magyar	A TERMÉK AZONOSÍTÓ ADATAI
Română	DATELE DE IDENTIFICARE A PRODUSULUI
Русский	ИДЕНТИФИКАЦИОННЫЕ ДАННЫЕ ТОВАРА
Hrvatski	IDENTIFIKACIJSKI LIST PROIZVODA
Srpski	IDENTIFIKACIONSI LIST PROIZVODA
Slovenščina	IDENTIFIKACIJSKI LIST IZDELKA
Dansk	PRODUKTETS IDENTIFIKATIONSDATA
Svenska	PRODUKT DETALJER
Suomi	TIETOJA TUOTTEESTA
Eesti keel	TOOTE ANDMED


3


1
2
4
5
6

I)

dati identificativi del prodotto

denominazione commerciale: **cz**
tipologia: scala a chiocciola a pianta tonda

materiali impiegati

STRUTTURA

descrizione
composta da distanziali **(1)** in metallo (saldati al gradino) e spessori **(2)** in plastica impilati e compressi sul palo **(3)** centrale modulare
materiali
distanziali: Fe 370
spessori:nylon 66
palo: Fe 370 zincato
finitura
distanziali: zincatura a caldo

GRADINI

descrizione
gradini **(4)** in metallo circolari impilati sul palo **(3)** centrale
materiali
gradini: lamiera Fe 370 spessore 25/10
finitura
zincatura a caldo

RINGHIERA

descrizione
composta da colonnine **(5)** verticali in metallo fissate ai gradini **(4)** e da un corrimano **(6)** in PVC
materiali
colonnine: Fe 370
corrimano: PVC
fissaggi **(7)**: nylon
finitura
paletti: zincatura a caldo

PULIZIA

pulire con panno morbido inumidito in acqua, privo di qualsiasi prodotto contenente solventi o materiali abrasivi.

MANUTENZIONE

dopo circa 12 mesi dalla data di installazione, controllare il serraggio della viteria dei vari componenti. la manutenzione straordinaria deve essere eseguita a regola d'arte.

PRECAUZIONI D'USO

evitare usi impropri e non consoni al prodotto. eventuali manomissioni o installazioni non rispondenti alle istruzioni del produttore possono inficiare le conformità prestabilite del prodotto.

GB)

product details

trade name: **cz**
type: spiral round plan staircase

used materials

STRUCTURE

description
composed by spacers **(1)** in metal (welded to the tread) and spacers **(2)** in plastic stacked and packed on the central modular pole **(3)**
materials
spacers: Fe 370
plastic spacers: nylon 66
pole: Fe 370 galvanized
finishing
spacers: hot galvanized

TREADS

description
treads **(4)** in metal circular stacked on the central pole **(3)**
materials
treads: plate Fe 370 thickness 25/10
finishing
hot galvanized

RAILING

description
composed by vertical balusters **(5)** in metal fixed to the treads **(4)** and by a PVC handrail **(6)**
materials
balusters: Fe 370
handrail: PVC
fixings **(7)**: nylon
finishing
balusters: hot galvanized

CLEANING

clean with a soft wet cloth, without any product containing solvents or abrasive materials.

MAINTENANCE

about 12 months after the installation date, check the tightening of bolts on the various components. all non-routine maintenance procedures must be carried out in a strictly professional manner.

USE PRECAUTION

avoid any improper use that is not in accordance with the product. possible violations or installations which don't comply with the providers instructions can invalidate the agreed product conformities.

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cz

D.U.M
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