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English	ASSEMBLY INSTRUCTIONS
Deutsch	MONTAGEANLEITUNG
Français	INSTRUCTIONS DE MONTAGE
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Magyar	ÖSSZESZERELÉSI ÚTMUTATÓ
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Svenska	MONTERINGSINSTRUKTIONER
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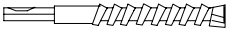
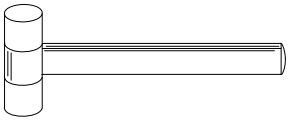
Eesti keel	MONTAAŽIJUHEND



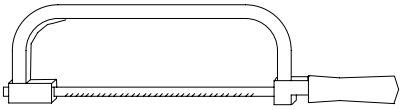
Ø 8x300 12x120 14x150 mm

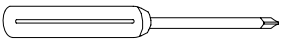
Ø 21/64 x 11 3/4" – 15/32 x 4 3/4 – 9/16 x 5 7/8 in



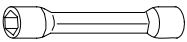
Ø 2.5 3.5 4.5 9 mm

Ø 3/32" – 9/64" – 11/64" – 23/64" in



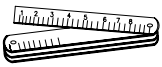


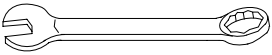
PH 2



12 mm 13 mm

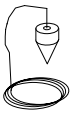
15/32" in 33/64" in





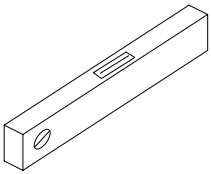
13 17 19 30 mm

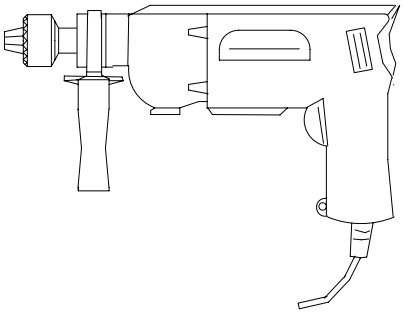
33/64" – 43/64" – 3/4" – 3/16" in

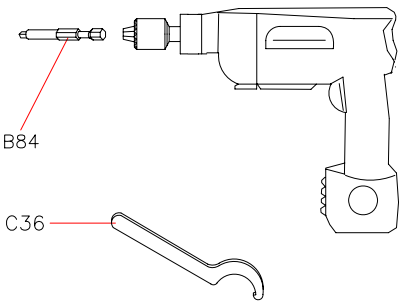


2.5 3 5 12 mm

3/32" – 1/8" – 13/64" – 15/32" in







English

Before starting the assembly process, unpack all components of the staircase. Lay them out on a large surface and check the quantity of all the pieces, by consulting the table (TAB.1: A = Code, B = Quantity).
Inside the staircase box you will also find a DVD which we suggest watching before proceeding to assemble.
For the USA only: call the customer support line at 1-888 STAIRKT, should you have any case of need.

Preliminary Assembly

1. Screw the parts D32 and D33 into the treads (L02) (fig. 2).
2. Carefully measure the floor-to-floor height and determine the required number of spacers (D03) (TAB.2).
3. Assemble the spacers (D14, D03, D02) together in one piece. Do the same for the spacers (D04, D03, D02) (fig. 1).
4. Assemble the parts B65, B66, B67 into the baluster (C03), by using the part B68 (fig. 3).
5. Assemble the parts B72, B73, B74, B78 into the landing E03, without tightening (fig. 7).
6. Assemble the base G03, B17 and B46 (fig. 1).

Assembly

7. Determine and mark on the floor the centre of the hole, then position the base (G03+B17+B46) (fig. 4).
8. Drill with drill bit 14 and fix the base (G03+B17+B46) into the floor by means of the parts B13 (fig. 1).
9. Screw the pole (G02) into the base (G03+B17+B46) (fig. 1).
10. Insert the spacers (D14+D03+D02) (fig. 5).
11. Insert the base plate cover (D05) (fig. 5).
12. Insert the first tread (L02) into the pole (G02). Then continue with the assembly, by adding alternatively one spacer (D04+D03+D02) and one tread (L02). At this stage we suggest to position the treads alternately one to the right and one to the left, in order to distribute the weight in a balanced way (fig. 5).
13. When you reach the end of the pole (G02), screw the part B47 on it, then add the second pole (G02) and continue with the stair assembly (fig. 5).
14. When you reach the end of the pole (G02), screw on it the part B46 and the part G01. (Screw the part G01, until its upper end sticks out approximately 15 cm (6") from the stair height (fig. 6). Continue adding the treads, by using the part D01 inserted into the spacers (D04+D03+D02).
15. Finally add the stair landing (E03). Fasten the parts B05, B04 and screw the part B03 sufficiently (fig. 1) but keeping in mind that the treads still have to be rotated to their final position and that the points A and B of the landing (E03) have touch the floor (fig. 8).

Fitting of the Landing

16. Screw the part B71 into the element B74, making it run till the end. Insert the parts B75, B76, B75 - in this order – and then again the element B71, without tightening too hard (fig. 7).
17. Approach the part B76 to the ceiling. Determine the position, then drill with drill bit 14 and fix completely by using the part B58 (fig. 7).
18. Screw the lower part B71 till the points A, B and C touch the floor (fig. 8).
19. Block the upper part B71 on the part B76 (fig. 7).
20. Finally, block the part B73 (fig. 7).

Assembly of the Railing

21. Spread-out the treads (L02) fan-like, after having chosen the rotation direction. The stair is now ready to use.
22. Starting from the landing (E03), insert the longer railing balusters (C03), that build the connection between the treads. Face them with the part B65 showing the part with the holes turned upwards (fig. 10). Tighten only the part B02 of the lower tread (fig. 2).
23. Check very carefully the vertical position of the inserted balusters C03. This control is very important for insuring the best results.
24. Tighten the part B03 completely (fig. 10).
25. Tighten the part B02 of the upper treadcompletely (fig. 2).
26. Check once more the vertical position of the railing balusters (C03) and, if necessary, correct it, by repeating the

previous operations.

27. Set the first baluster (C03) together with the reinforcing part (F07). Cut one long baluster (C03) to obtain the same size as all others you assembled previously.
28. Fix into the floor in relation to the first baluster (C03), the part F01, by drilling with drill bit 8 tip. Use the parts B11, B12, B83 and B02 (fig. 1).
29. Find the handrail piece marked with letter “M” (A06) and the one with letter “R” (A04) which will be used for the railing of the landing (E03) (fig. 11).
30. Start to model the handrail pieces (A06) marked with “M”, in order to give it the handrial staircase’s shape most alike (fig. 1).
31. Beginning from the baluster (C03) on the landing (E03), start to fix the handrail (A06),that you have already slightly bent in the previous operation. Use the parts B16 together with the screw driver and the item B84.
32. Connect all other handrail pieces (A06), by screwing, glueing and shaping them. Use the parts B33 and the glue (X01).
33. When you reach the first baluster (C03) at the bottom of the stair, cut the excess piece of the handrail with a hacksaw.
34. Complete the handrail (A06) by assembling the part A07. Use the parts B16 and the glue (X01) (fig. 1).
35. Fit all remaining railing balusters into the treads (L02), tighten the part B02 and fix to the handrail (A06), paying attention to the vertical position(for the stairs with a diameter larger than 140 cm (4’ 7 1⁄8”), we suggest that you first assemble the shorter balusters) (fig. 12).
36. Check again the regular shape of the handrail (A06) and, if necessary, correct it with a rubber hammer.
37. Complete the railing assembly by fitting the parts B82 into the lower part of the balusters (C03) (fig. 1).

Assembly of the Balustrade

38. Screw the baluster (C04) into the part G01 that sticks out from the landing (E03) (fig. 10).
39. Assemble the parts F01 into the holes of the landing (E03), using the parts B07, B06, B23 (fig. 1).
40. Position the shorter balusters (C03) and tighten the part B02 (fig. 1).
41. Fix the part A05 into the baluster (C04), by using the part B02 (fig. 1).
42. Fix the handrail (A04) marked with the letter “R”, using the parts B16 (fig. 1).
43. In case there were walls around the stair and depending on their position, it could be necessary to set one or two more balusters (C03) (fig. 12).
44. In that case it is necessary to consider either the distance between all other balusters, or otherwise the distance from the wall. For the fixing it is suggested to drill the landing (E03) with drill bit Ø 9 mm and to use the fixing parts F01, B02, B07, B06, B23. Whereas for the fixing into the floor it is suggested to drill with drill bit Ø 12 mm and to use the parts F01, B02, B87 (fig. 13).

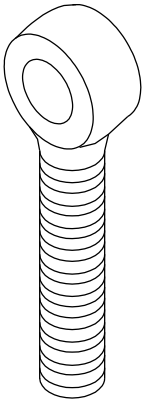
Final Assembly

45. In order to tighten the staircase at the intermediate points, you must fix into the wall the parts F09 and connect them to the balusters (C03) by using the part F08. Drill the wall with a drill bit 8 and use the parts B85, B86, B11, B12 (fig. 14).
46. Stick the panels (H06) to the treads (L02) using the part B96 (fig. 1).
47. Stick the panels (H03, H04), to the landing (E03) using the part B96 (fig. 1).

After you have finished assembling the staircase,
please visit our website and send us your suggestions: www.arke.ws

TAB 1

A	B		
	Ø 120 3' 11 ¼"	Ø 140 4' 7 ⅛"	Ø 160 5' 3"
A04	1	1	1
A05	2	2	2
A06	5	5	5
A07	3	3	3
B02	48	61	62
B03	1	1	1
B04	1	1	1
B05	1	1	1
B06	7	8	9
B07	7	8	9
B11	7	7	10
B12	7	7	10
B13	3	3	3
B16	70	96	98
B17	1	1	1
B23	7	8	9
B33	6	6	6
B46	2	2	2
B47	1	1	1
B58	2	2	2
B65	33	46	47
B66	33	46	47
B67	33	46	47
B68	1	1	1
B71	4	4	4
B72	6	6	6
B73	2	2	2
B74	2	2	2
B75	4	4	4
B76	2	2	2
B78	2	2	2
B82	26	38	38
B83	1	1	1
B84	1	1	1
B85	2	2	3
B86	2	2	3
B87	2	2	2
B96	1	1	1
C03	33	46	47
C04	1	1	1
C13	38	50	50
C36	1	1	1
D01	4	4	4
D02	13	13	13
D03	65	65	65
D04	12	12	12
D05	1	1	1
D14	1	1	1
D32	38	50	50
D33	38	50	50
E03	1	1	1
F01	8	9	10
F07	1	1	1
F08	2	2	3
F09	2	2	3
G01	1	1	1
G02	2	2	2
G03	1	1	1
H01	12	12	12
H03	1	1	1
H04	2	2	2
L02	12	12	12
X01	1	1	1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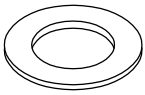
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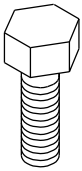
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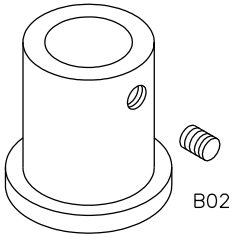
B06


B23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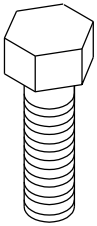
F01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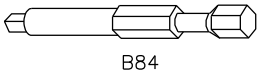
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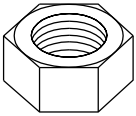
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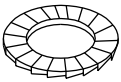
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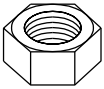
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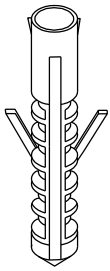
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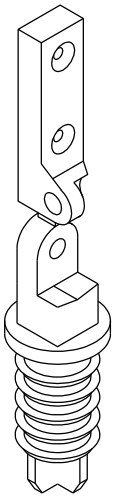
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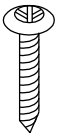
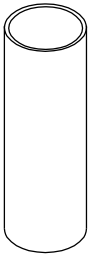

B16


B83


B82


C13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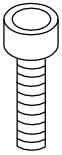
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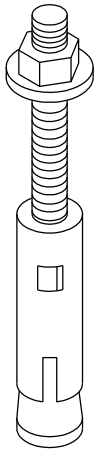
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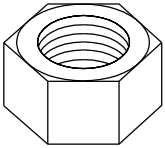
B66


B67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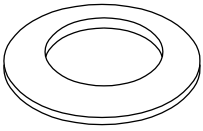
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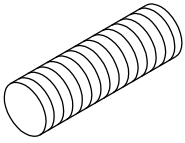

B33

Italiano
Per determinare la quantità necessaria dei dischi distanziatori (D03) utilizzare la TAB. 2 (H = altezza, A = alzate).
Esempio: per un'altezza misurata da pavimento a pavimento di 298 cm (9' 9 3/8") e una scala con 13 gradini occorre;
1. In corrispondenza dell'altezza (298 cm, nella colonna H), leggere la quantità dei dischi distanziatori necessari (n° 50 dischi, nella colonna A/13)
2. Distribuire i dischi distanziatori (D03), in successione, tra gli elementi D14-D04 e D02 uno per volta, fino al loro esaurimento (sull'unico distanziatore D14 si possono inserire fino ad un massimo di 3 dischi (D03); sui distanziatori D04 si possono inserire fino ad un massimo di 5 dischi (D03).
3. Il risultato finale è di 3 dischi (D03) tra D14 e D02, ancora 3 dischi (D03) su un distanziatore a scelta tra D04 e D02 e di 4 dischi (D03) tra D04 e D02 sugli undici distanziatori rimanenti.

English
To determine the necessary number of spacers (D03), you must look-up the table TAB.2 (H = Height, A = Rises).
Example: given a floor-to-floor height of 298cm (9' 9 3/8") and a staircase with 13 treads, you must proceed as follows;
1. At height (298 cm (9' 9 3/8") in the row H) look-up the number of necessary spacers (i.e. 50 spacers in the row A/13)
2. Distribute the spacers (D03), one at a time, among the combined parts D14-D04 and D02 all (for the single spacer D14 you can use at the most 3 spacers (D03); for the spacers (D04) you can use at the most 5 spacers (D03).
3. The final result is the following : 3 spacers (D03) between D14 and D02, 3 more spacers (D03) on a spacer chosen between D04 and D02 and 4 spacers (D03) between D04 and D02 of the remaining eleven spacers.

Deutsch
Zur Bestimmung der Anzahl der Distanzringe (D03) die TAB. 2 benützen (H = Höhe, A = Stufenhöhen).
Beispiel: für eine abgemessene Fussboden zu Fussbodenhöhe von 298 cm und eine Treppe mit 13 Stufen, wird folgendes benötigt;
1. Bei der Höhenangabe von (298 cm, in der Tabelle H), die Anzahl der nötigen Distanzringe ablesen (n° 50 Distanzringe, in der Tabelle A/13)
2. Die Distanzringe (D03) zwischen den Teilen D14-D04 und D02 in der Reihenfolge, einen nach dem andern, bis keiner mehr übrig bleibt, verteilen (in den einzigen Distanzring D14 können höchstens 3 Distanzringe (D03) gelegt werden; in die Distanzrringe D04 können höchstens 5 Distanzringe (D03) gelegt werden).
3. Das Endresultat ist: 3 Distanzringe (D03) zwischen D14 und D02, nochmals 3 Distanzringe (D03) in einen Distanzring nach Wahl zwischen D04 und D02 und 4 Distanzringe (D03) zwischen D04 und D02 zwischen den restlichen Distanzringen.

Français
Afin de déterminer la quantité nécessaire des entretoises (D03) en employant le TAB. 2 (H = hauteur totale, A = hauteurs).
Exemple: pour une hauteur sol à sol de 298 cm et un escalier avec 13 marches il faut;
1. Par rapport à la hauteur (298 cm, dans la colonne H), lire la quantité des entretoises nécessaires (n° 50 bagues, dans la colonne A/13)
2. Distribuer les entretoises (D03), de suite, parmi les éléments D14-D04 et D02 une par fois, jusqu'à ce qu'elles finissent (sur l'unique entretoise D14 on peut insérer au maximum 3 bagues (D03); sur les entretoises D04 on peut insérer au maximum 5 bagues (D03).
3. Le résultat final est de 3 bagues (D03) parmi D14 et D02, encore 3 bagues (D03) sur une entretoise au choix parmi D04 et D02 et de 4 bagues (D03) parmi D04 et D02 sur les onze entretoises restantes.

Español
Para determinar la cantidad necesaria de discos distanciadores (D03) utilizar la TABLA 2 (H =altura, A = tabicas)
Ejemplo: para una altura de pavimento a pavimento de 298 cm y una escalera con 13 peldaños es necesario;
1. En la línea de la altura (298 cm, en la columna H), leer la cantidad de discos distanciadores necesarios (n° 50 discos, en la columna A/13).
2. Distribuir los discos distanciadores (D03), entre los elementos D14, D04 y D02 uno a la vez, hasta agotarlos (en el único distanciador D14 pueden introducir un máximo de 3 discos (D03); en los distanciadores D04 pueden introducirse un máximo de 5 discos (D03).
3. El resultado es de 3 discos (D03) entre D14 y D02, otros 3 discos (D03) en un distanciador cualquiera entre D04, D02 y 4 discos (D03) entre D04 y D02 en los once distanciadores que quedan.

Português
Para determinar a quantidade necessária dos discos distanciadores (D03) utilizar a TAB. 2 (H = altura, A = altura do degrau).
Exemplo: para uma altura medida de um pavimento ao outro de 298 cm e uma escada com 13 degraus ocorre;
1. Deacordo com a altura (298 cm, na coluna H), ler a quantidade dos discos distanciadores necessários (n° 50 discos, na coluna A/13)
2. Distribuir os discos distanciadores (D03), em suceção, entre os elementos D14-D04 e D02 um por vez, até o esaurimento (em um unico distanciador D14 pode-se inserir até um máximo de 3 discos (D03); nos distanciadores D04 pode-se inserir até um máximo de 5 discos(D03).
3. O resultado final è de 3 discos (D03) entre D14 e D02, ainda 3 discos (D03) em um distanciador a escolha entre D04 e D02 e de 4 discos (D03) entre D04 e D02 nos onze distanciadores remanecentes.

Nederlands
Om het benodigde aantal tussenstukken (D03) tebepalen, met behulp van TAB.2 (H=hoogte, A= hoogten).
Voorbeeld : voor en hoogte van 298 cm (vloer tot vloer) en een trap van 13 treden, doet men hetvolgende:
1. In functie van de hoogte (298 cm in de tabel H) leest men het benodigde aantal tussenstukken af (nr. 50 ringen, in de tabel A/13).
2. Menverdeelt de tussentukken (D03) tussen de elementen D14-D04-D02. Maximum 3 ringen voor het stuk D14, maximum 5 ringen voor het stuk D04.
3. Het eindresultaat is 3 ringen voor D14 en D02, eveneens 3 ringen voor een tussenstuk D04 en D02 naar keuze en 4 ringen voor de overblijvende tussenstukken D04 en D02.

Polski
W celu ustalenia koniecznej ilości krążków odległościowych (D03), należy posłuży: się tabelą 2 (H=wysokoś:, A=podstopień).
Przykład: przy odległości od posadzki do posadzki równej 298 cm i schodach o 13 stopniach należy:
1. Dla wysokości (298 cm w kolumnie H), odczyta: liczbę koniecznych krążków odległościowych (nr 50 krążków, w kolumnie A/13)
2. Rozdzieli: po jednym krążku odległościowym (D03) pomiędzy elementy D14-D04 oraz D02 i powtarza: tę operację aż do wyczerpania krążków (na jedną przekładkę D14 można nałoży: maksymalnie 3 krążki; z kolei na przekładki D04 można nałoży: maksymalnie 5 krążków (D03).
3. W rezultacie 3 krążki (D03) znajdą się pomiędzy D14 a D02, kolejne 3 krążki (D03) na dowolnie wybranej przekładce D04 lub D02, oraz 4 krążki (D03) pomiędzy D04 a D02 na jedenastu pozostałych przekładkach.

Česky
Pro určení potřebného množství rozpěrných disků (D03) použijte TAB. 2 (H = výška, A = výšky schodů).
Příklad: pro naměřenou výšku od podlahy k podlaze 298 cm a schodiště o 13 schodnicích je třeba;
1. V řádku odpovídajícímu výšce (298 cm ve sloupci H), vyhledejte množství potřebných rozpěrných disků (ks 50 disků, ve sloupci A/13).
2. Rozmistěte rozpěrné disky (D03), postupně, mezi elementy D14-D04 a D02 po jednom, až do jejich vyčerpán (na jednu rozpěru D14 je možné umístit maximálně 3 disky (D03); na rozpěry D04 je možné umístit maximálně 5 disků (D03).
3. Konečným výsledkem jsou 3 disky (D03) mezi D14 a D02 další 3 disky (D03) na libovolně zvolenou rozpěru mezi D04 a D02 a 4 disky (D03) mezi D04 a D02 na 11 zbývajících rozpěrách.

Magyar
A távtartó korongok (D03) szükséges darabszámának megállapításához használják a 2. TÁBLÁZATOT (H = lépcső magasság, A = lépcsőfokok száma).
Például: ha a padlószintek között 298 cm van és a lépcsőnek 13 foka van:
1. A magasságnak megfelelően (298 cm, a "H" oszlopban), olvassák le a szükséges távtartó korongok számát (50 db korong, az A/13)
2. Ezután osszák el egyesével a távtartó korongokat (D03) a D14-D04 és D02 elemek között, amíg el nem fogynak (a D14 távtartóba max. 3 db korongot lehet beszerelni (D03); a D04 távtartóba max. 5 db korongot lehet beilleszteni (D03).

TAB 2 - cm

H	A=10 D03	A=11 D03
210	0	
211	2	
212	4	
213	6	
214	8	
215	10	
216	12	
217	14	
218	16	
219	18	
220	20	
221	22	
222	24	
223	26	
224	28	
225	30	
226	32	
227	34	
228	36	
229	38	
230	40	
231	42	0
232	44	2
233	46	4
234	48	6
235	50	8
236		10
237		12
238		14
239		16
240		18
241		20
242		22
243		24
244		26
245		28
246		30
247		32
248		34
249		36
250		38
251		40
252		42
253		44
254		46
255		48
256		50
257		52
258		54
259		
260		
261		
262		
263		
264		
265		
266		
267		
268		
269		
270		
271		
272		
273		

H	A=12 D03	A=13 KIT D03
252	0	
253	2	
254	4	
255	6	
256	8	
257	10	
258	12	
259	14	
260	16	
261	18	
262	20	
263	22	
264	24	
265	26	
266	28	
267	30	
268	32	
269	34	
270	36	
271	38	
272	40	
273	42	0
274	44	2
275	46	4
276	48	6
277	50	8
278	52	10
279	54	12
280	56	14
281	58	16
282	60	18
283		20
284		22
285		24
286		26
287		28
288		30
289		32
290		34
291		36
292		38
293		40
294		42
295		44
296		46
297		48
298		50
299		52
300		54
301		56
302		58
303		60
304		62
305		64
306		
307		
308		
309		
310		
311		
312		
313		
314		
315		

H	A=14 D03	A=15 D03
294	0	
295	2	
296	4	
297	6	
298	8	
299	10	
300	12	
301	14	
302	16	
303	18	
304	20	
305	22	
306	24	
307	26	
308	28	
309	30	
310	32	
311	34	
312	36	
313	38	
314	40	
315	42	0
316	44	2
317	46	4
318	48	6
319	50	8
320	52	10
321	54	12
322	56	14
323	58	16
324	60	18
325	62	20
326	64	22
327	66	24
328	68	26
329	70	28
330		30
331		32
332		34
333		36
334		38
335		40
336		42
337		44
338		46
339		48
340		50
341		52
342		54
343		56
344		58
345		60
346		62
347		64
348		66
349		68
350		70
351		72
352		74
353		
354		
355		
356		
357		

H	A=16 D03
336	0
337	2
338	4
339	6
340	8
341	10
342	12
343	14
344	16
345	18
346	20
347	22
348	24
349	26
350	28
351	30
352	32
353	34
354	36
355	38
356	40
357	42
358	44
359	46
360	48
361	50
362	52
363	54
364	56
365	58
366	60
367	62
368	64
369	66
370	68
371	70
372	72
373	74
374	76
375	78
376	80
377	
378	
379	
380	
381	
382	
383	
384	
385	
386	
387	
388	
389	
390	
391	
392	
393	
394	
395	
396	
397	
398	
399	

TAB 2 - in.

H			A=10	A=11
			D03	D03
6'	10	5/8"	0	
6'	11	1/8"	2	
6'	11	1/2"	4	
6'	11	7/8"	6	
7'		1/4"	8	
7'		5/8"	10	
7'	1	"	12	
7'	1	3/8"	14	
7'	1	7/8"	16	
7'	2	1/4"	18	
7'	2	5/8"	20	
7'	3	"	22	
7'	3	3/8"	24	
7'	3	3/4"	26	
7'	4	1/4"	28	
7'	4	5/8"	30	
7'	5	"	32	
7'	5	3/8"	34	
7'	5	3/4"	36	
7'	6	1/8"	38	
7'	6	1/2"	40	
7'	7	"	42	0
7'	7	3/8"	44	2
7'	7	3/4"	46	4
7'	8	1/8"	48	6
7'	8	1/2"	50	8
7'	8	7/8"		10
7'	9	1/4"		12
7'	9	3/4"		14
7'	10	1/8"		16
7'	10	1/2"		18
7'	10	7/8"		20
7'	11	1/4"		22
7'	11	5/8"		24
8'		1/8"		26
8'		1/2"		28
8'		7/8"		30
8'	1	1/4"		32
8'	1	5/8"		34
8'	2	"		36
8'	2	3/8"		38
8'	2	7/8"		40
8'	3	1/4"		42
8'	3	5/8"		44
8'	4	"		46
8'	4	3/8"		48
8'	4	3/4"		50
8'	5	1/8"		52
8'	5	5/8"		54
8'	6	"		
8'	6	3/8"		
8'	6	3/4"		
8'	7	1/8"		
8'	7	1/2"		
8'	8	"		
8'	8	3/8"		
8'	8	3/4"		
8'	9	1/8"		
8'	9	1/2"		
8'	9	7/8"		
8'	10	1/4"		
8'	10	3/4"		
8'	11	1/8"		
8'	11	1/2"		

H			A=12	A=13
			D03	KIT D03
8'	3	1/4"	0	
8'	3	5/8"	2	
8'	4	"	4	
8'	4	3/8"	6	
8'	4	3/4"	8	
8'	5	1/8"	10	
8'	5	5/8"	12	
8'	6	"	14	
8'	6	3/8"	16	
8'	6	3/4"	18	
8'	7	1/8"	20	
8'	7	1/2"	22	
8'	8	"	24	
8'	8	3/8"	26	
8'	8	3/4"	28	
8'	9	1/8"	30	
8'	9	1/2"	32	
8'	9	7/8"	34	
8'	10	1/4"	36	
8'	10	3/4"	38	
8'	11	1/8"	40	
8'	11	1/2"	42	0
8'	11	7/8"	44	2
9'		1/4"	46	4
9'		5/8"	48	6
9'	1	"	50	8
9'	1	1/2"	52	10
9'	1	7/8"	54	12
9'	2	1/4"	56	14
9'	2	5/8"	58	16
9'	3	"	60	18
9'	3	3/8"		20
9'	3	7/8"		22
9'	4	1/4"		24
9'	4	5/8"		26
9'	5	"		28
9'	5	3/8"		30
9'	5	3/4"		32
9'	6	1/8"		34
9'	6	5/8"		36
9'	7	"		38
9'	7	3/8"		40
9'	7	3/4"		42
9'	8	1/8"		44
9'	8	1/2"		46
9'	8	7/8"		48
9'	9	3/8"		50
9'	9	3/4"		52
9'	10	1/8"		54
9'	10	1/2"		56
9'	10	7/8"		58
9'	11	1/4"		60
9'	11	3/4"		62
10'		1/8"		64
10'		1/2"		
10'		7/8"		
10'	1	1/4"		
10'	1	5/8"		
10'	2	"		
10'	2	1/2"		
10'	2	7/8"		
10'	3	1/4"		
10'	3	5/8"		
10'	4	"		

H			A=14	A=15
			D03	D03
9'	7	3/4"	0	
9'	8	1/8"	2	
9'	8	1/2"	4	
9'	8	7/8"	6	
9'	9	3/8"	8	
9'	9	3/4"	10	
9'	10	1/8"	12	
9'	10	1/2"	14	
9'	10	7/8"	16	
9'	11	1/4"	18	
9'	11	3/4"	20	
10'		1/8"	22	
10'		1/2"	24	
10'		7/8"	26	
10'	1	1/4"	28	
10'	1	5/8"	30	
10'	2	"	32	
10'	2	1/2"	34	
10'	2	7/8"	36	
10'	3	1/4"	38	
10'	3	5/8"	40	
10'	4	"	42	0
10'	4	3/8"	44	2
10'	4	3/4"	46	4
10'	5	1/4"	48	6
10'	5	5/8"	50	8
10'	6	"	52	10
10'	6	3/8"	54	12
10'	6	3/4"	56	14
10'	7	1/8"	58	16
10'	7	1/2"	60	18
10'	8	"	62	20
10'	8	3/8"	64	22
10'	8	3/4"	66	24
10'	9	1/8"	68	26
10'	9	1/2"	70	28
10'	9	7/8"		30
10'	10	3/8"		32
10'	10	3/4"		34
10'	11	1/8"		36
10'	11	1/2"		38
10'	11	7/8"		40
11'		1/4"		42
11'		5/8"		44
11'	1	1/8"		46
11'	1	1/2"		48
11'	1	7/8"		50
11'	2	1/4"		52
11'	2	5/8"		54
11'	3	"		56
11'	3	3/8"		58
11'	3	7/8"		60
11'	4	1/4"		62
11'	4	5/8"		64
11'	5	"		66
11'	5	3/8"		68
11'	5	3/4"		70
11'	6	1/4"		72
11'	6	5/8"		74
11'	7	"		
11'	7	3/8"		
11'	7	3/4"		
11'	8	1/8"		
11'	8	1/2"		

H			A=16
			D03
11'		1/4"	0
11'		5/8"	2
11'	1	1/8"	4
11'	1	1/2"	6
11'	1	7/8"	8
11'	2	1/4"	10
11'	2	5/8"	12
11'	3	"	14
11'	3	3/8"	16
11'	3	7/8"	18
11'	4	1/4"	20
11'	4	5/8"	22
11'	5	"	24
11'	5	3/8"	26
11'	5	3/4"	28
11'	6	1/4"	30
11'	6	5/8"	32
11'	7	"	34
11'	7	3/8"	36
11'	7	3/4"	38
11'	8	1/8"	40
11'	8	1/2"	42
11'	9	"	44
11'	9	3/8"	46
11'	9	3/4"	48
11'	10	1/8"	50
11'	10	1/2"	52
11'	10	7/8"	54
11'	11	1/4"	56
11'	11	3/4"	58
12'		1/8"	60
12'		1/2"	62
12'		7/8"	64
12'	1	1/4"	66
12'	1	5/8"	68
12'	2	1/8"	70
12'	2	1/2"	72
12'	2	7/8"	74
12'	3	1/4"	76
12'	3	5/8"	78
12'	4	"	80
12'	4	3/8"	
12'	4	7/8"	
12'	5	1/4"	
12'	5	5/8"	
12'	6	"	
12'	6	3/8"	
12'	6	3/4"	
12'	7	1/8"	
12'	7	5/8"	
12'	8	"	
12'	8	3/8"	
12'	8	3/4"	
12'	9	1/8"	
12'	9	1/2"	
12'	10	"	
12'	10	3/8"	
12'	10	3/4"	
12'	11	1/8"	
12'	11	1/2"	
12'	11	7/8"	
13'		1/4"	
13'		3/4"	
13'	1	1/8"	

FIG. 1

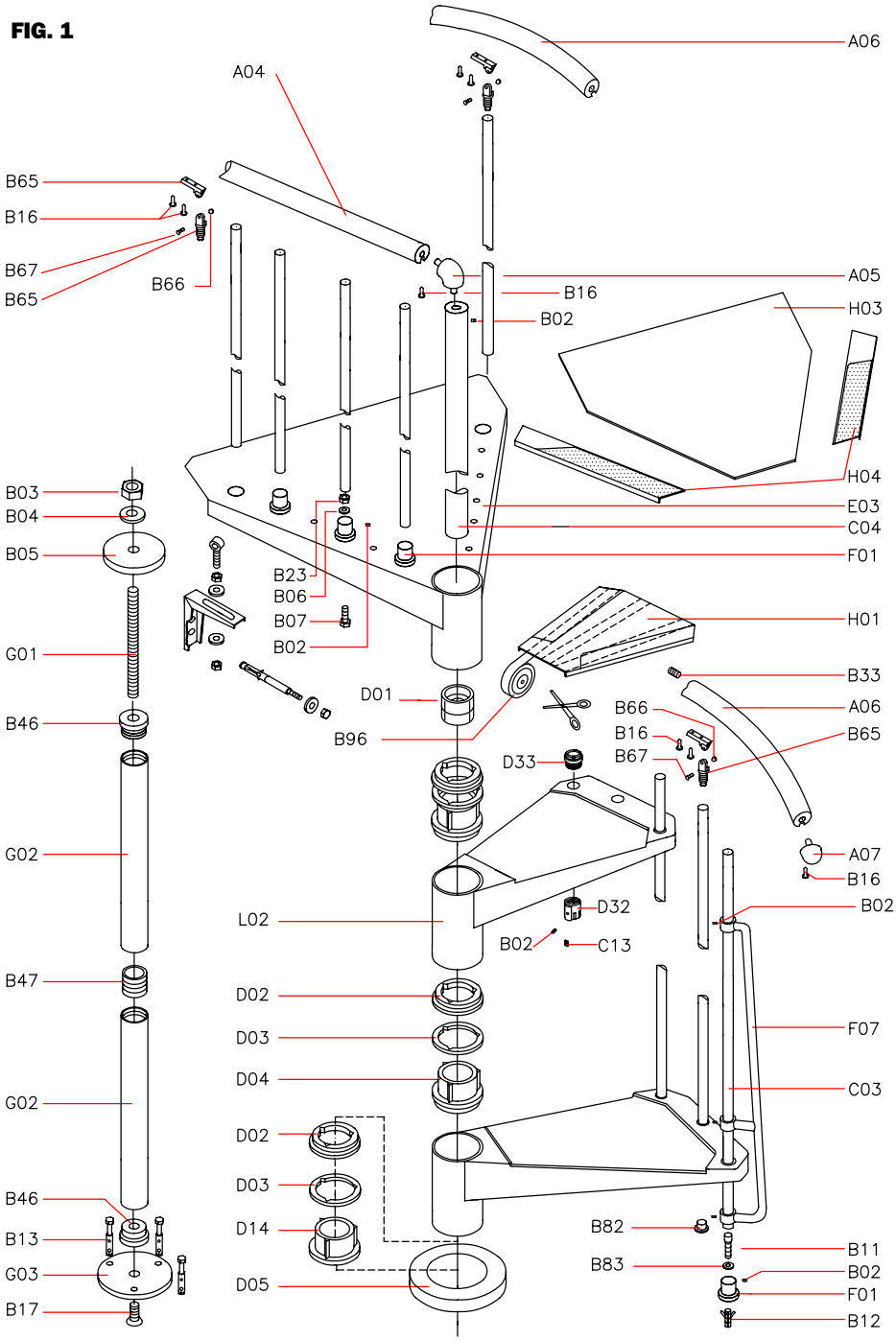

A06
A04
B65
B16
B67
B65
B66
A05
B16
B02
H03
H04
E03
C04
F01
B03
B04
B05
B23
B06
B07
B02
G01
H01
B33
D01
B96
B66
B16
B67
A06
B65
D33
B46
G02
A07
B16
B02
L02
D32
B02
C13
B47
D02
D03
D04
F07
C03
G02
D02
D03
D14
D05
B46
B13
G03
B17
B82
B83
B11
B02
F01
B12

FIG. 2

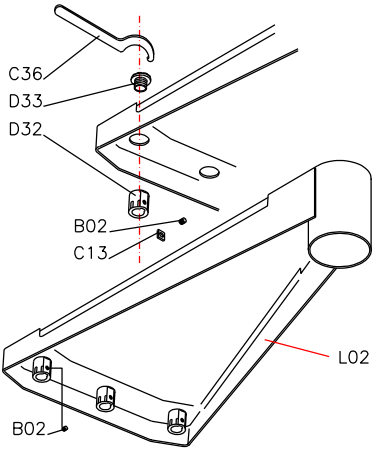


FIG. 3

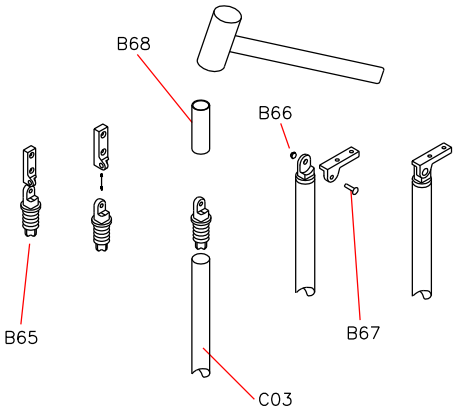


FIG. 4

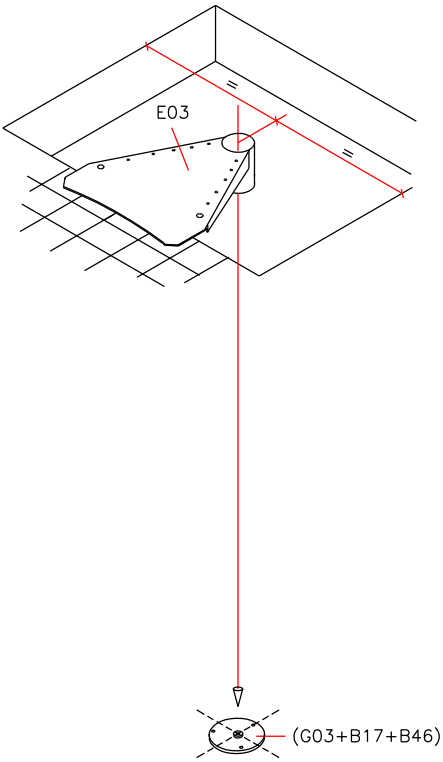


FIG. 5

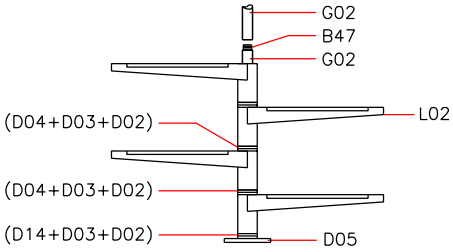


FIG. 6

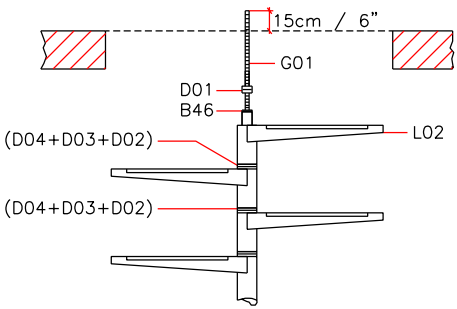


FIG. 7

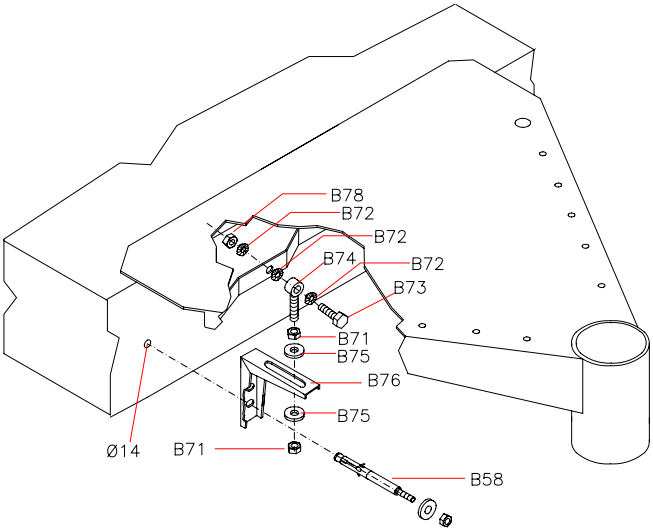

B78
B72
B72
B74
B72
B73
B71
B75
B76
B75
Ø14
B71
B58

FIG. 8

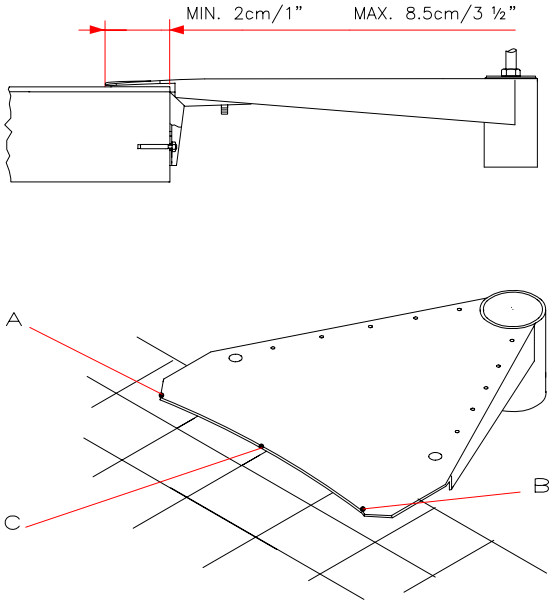
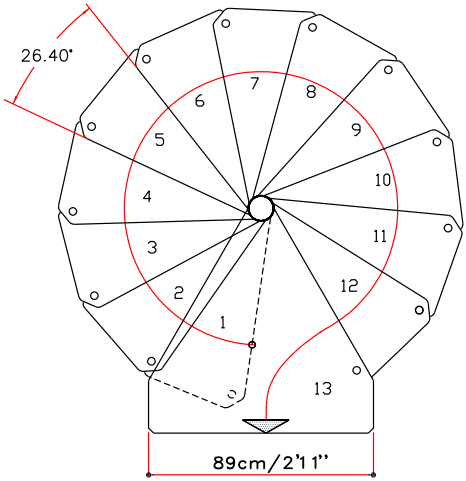
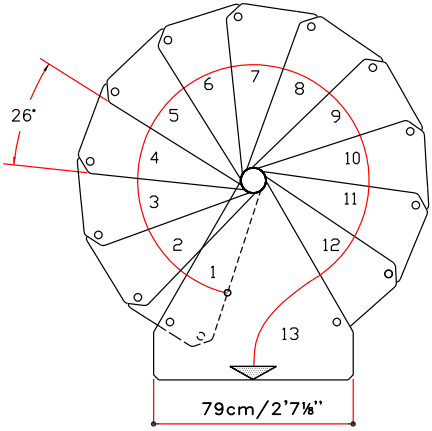

MIN. 2cm/1"
MAX. 8.5cm/3 ½"
A
B
C

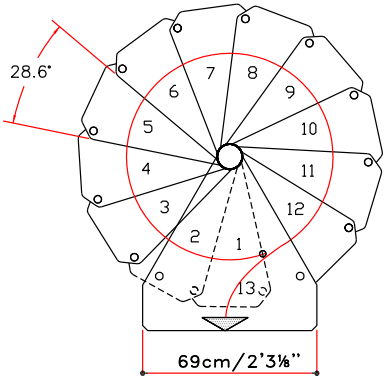
FIG. 9



ø160 cm
ø 5'3''



ø140 cm
ø 4'7⅛''



ø120 cm
ø 3'1¼''

FIG. 10

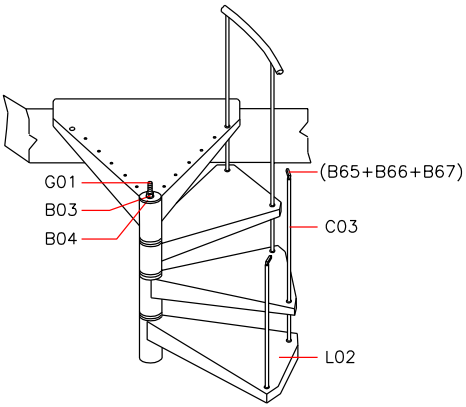


FIG. 11

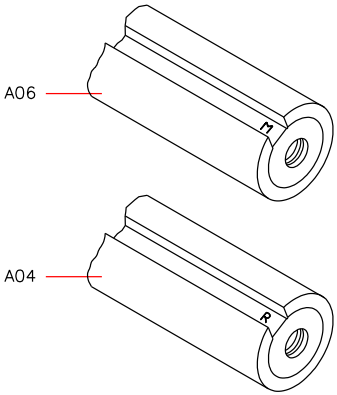


FIG. 12

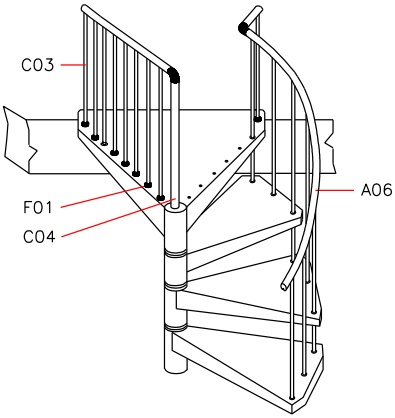


FIG. 13

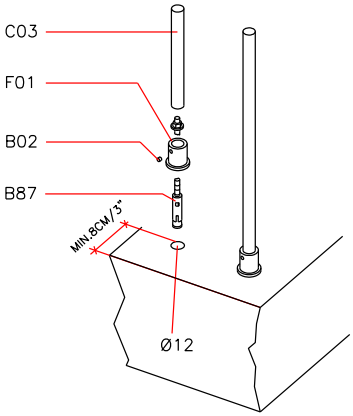
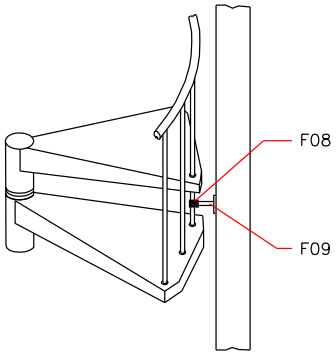
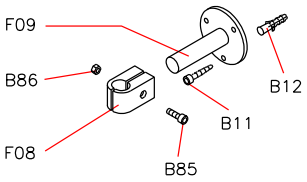
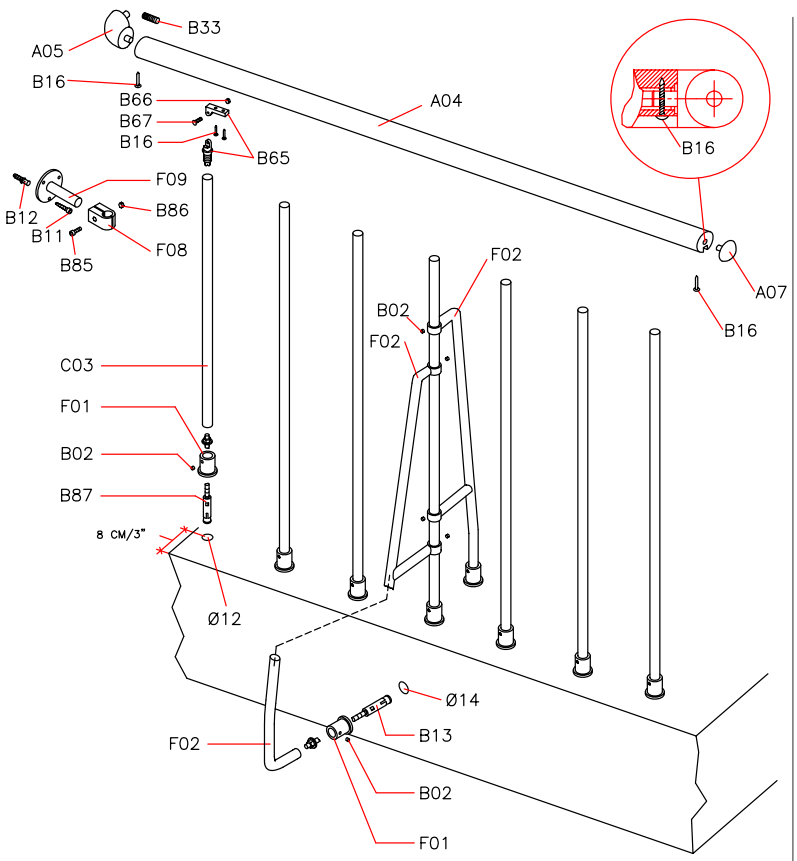
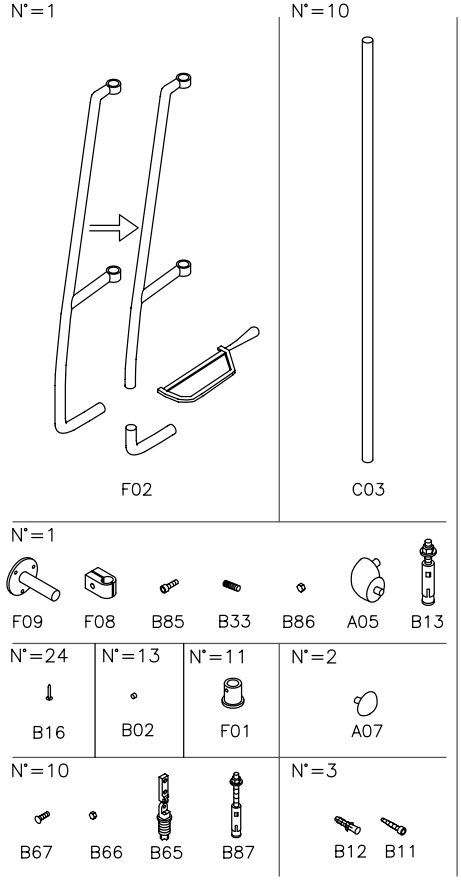


FIG. 14






B33
A05
B16
B66
B67
B16
A04
B65
B16
F09
B12
B86
B11
F08
B85
A07
B16
F02
B02
F02
C03
F01
B02
B87
8 CM/3"
Ø12
Ø14
B13
F02
B02
F01


N°=1
F02
N°=10
C03
N°=1
A04
N°=1
F09
F08
B85
B33
B86
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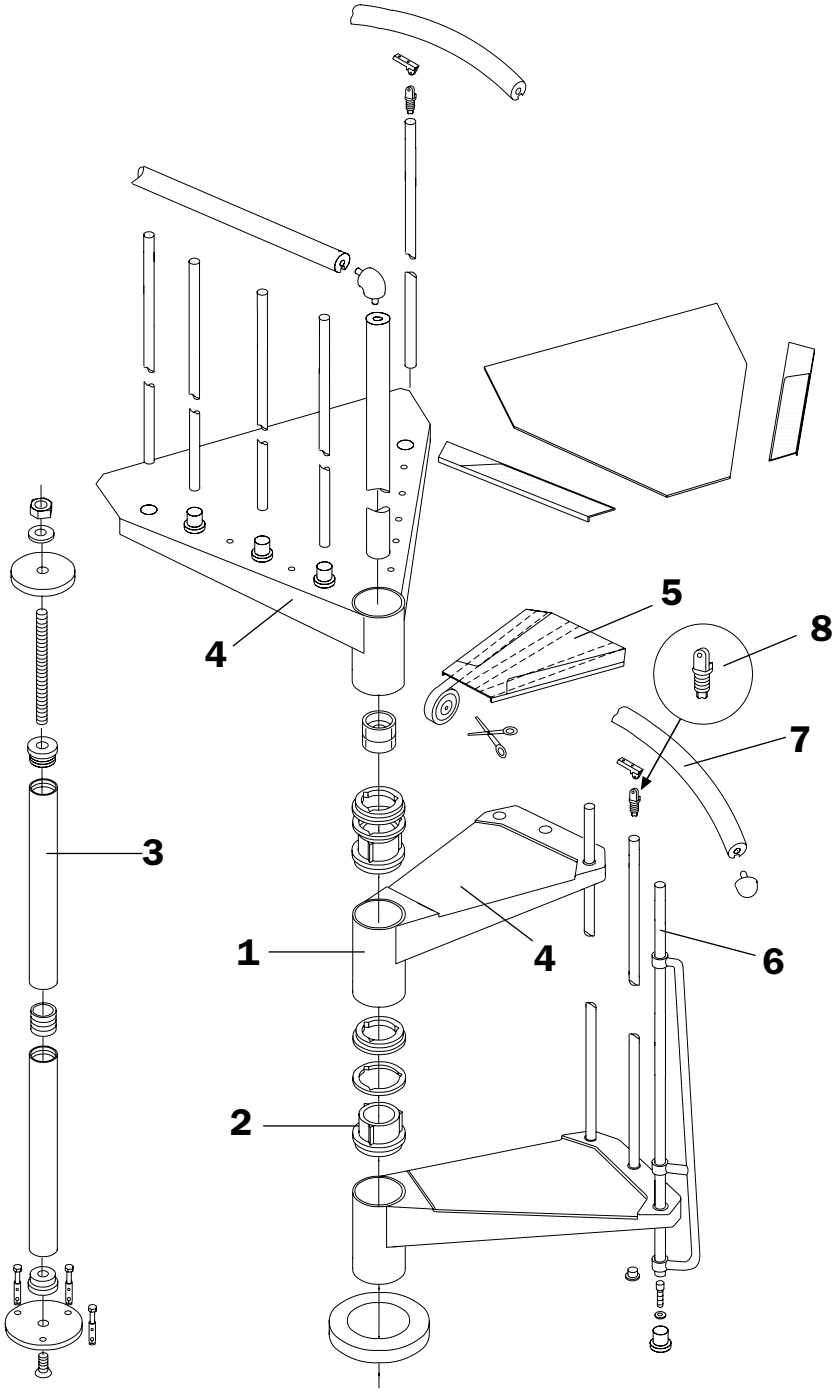
B13
N°=24
B16
N°=13
B02
N°=11
F01
N°=2
A07
N°=10
B67
B66
B65
B87
N°=3
B12
B11

Italiano	DATI IDENTIFICATIVI DEL PRODOTTO
English	PRODUCT DETAILS
Deutsch	PRODUKTEIGENSCHAFTEN
Français	DONNÉES D'IDENTIFICATION DU PRODUIT
Español	DATOS DE IDENTIFICACIÓN
Português	DADOS DE IDENTIFICAÇÃO
Nederlands	KENMERKENDE PRODUCTGEGEVENS
Polski	DANE IDENTYFIKACYJNE PRODUKTU
Česky	IDENTIFIKAČNÍ ÚDAJE O VÝROBKU
Magyar	A TERMÉK AZONOSÍTÓ ADATAI
Română	DATELE DE IDENTIFICARE A PRODUSULUI
Русский	ИДЕНТИФИКАЦИОННЫЕ ДАННЫЕ ТОВАРА
Hrvatski	IDENTIFIKACIJSKI LIST PROIZVODA
Srpski	IDENTIFIKACIONSI LIST PROIZVODA
Slovenščina	IDENTIFIKACIJSKI LIST IZDELKA
Dansk	PRODUKTETS IDENTIFIKATIONSDATA
Svenska	PRODUKT DETALJER
Suomi	TIETOJA TUOTTEESTA
Eesti keel	TOOTE ANDMED


4
5
8
7
3
4
6
1
2

I)

dati identificativi del prodotto

denominazione commerciale: **CK**
tipologia: scala a chiocciola a pianta tonda

materiali impiegati

STRUTTURA

descrizione
composta da distanziali **(1)** in metallo (saldati al gradino) e spessori **(2)** in plastica impilati e compressi sul palo **(3)** centrale modulare
materiali
distanziali: Fe 370
spessori: materiale plastico nylon
palo: Fe 370 zincato
finitura
distanziali: verniciatura a forno con polveri epossidiche

GRADINI

descrizione
gradini **(4)** in metallo circolari o a ventaglio impilati sul palo **(3)** centrale corredati da un pannello **(5)** antiscivolo ed antiusura
materiali
gradini: lamiera Fe 370 spessore 25/10
pannello antiscivolo: polipropilene
finitura
gradini: verniciatura a forno con polveri epossidiche

RINGHIERA

descrizione
composta da colonnine **(6)** verticali in metallo fissate ai gradini **(4)** e da un corrimano **(7)** di poliuretano
materiali
colonnine: Fe 370
corrimano: poliuretano integrale con anima in alluminio
fissaggi **(8)**: nylon
finitura
colonnine: verniciatura a forno con polveri epossidiche

PULIZIA

pulire con panno morbido inumidito in acqua, privo di qualsiasi prodotto contenente solventi o materiali abrasivi.

MANUTENZIONE

dopo circa 12 mesi dalla data di installazione, controllare il serraggio della viteria dei vari componenti. la manutenzione straordinaria deve essere eseguita a regola d'arte.

PRECAUZIONI D'USO

evitare usi impropri e non consoni al prodotto. eventuali manomissioni o installazioni non rispondenti alle istruzioni del produttore possono inficiare le conformità prestabilite del prodotto.

GB)

product details

trade name: **CK**
type: spiral round staircase

used materials

STRUCTURE

description
composed by spacers **(1)** in metal (welded to the tread) and spacers **(2)** in plastic stacked and packed on the central modular pole **(3)**
materials
spacers: Fe 370
plastic spacers: nylon
pole: Fe 370 galvanized
finishing
spacers: oven varnishing with epoxy powders

TREADS

description
treads **(4)** in metal circular or fan-shaped stacked on the central pole **(3)** equipped by an antiskid and antiwear panel **(5)**
materials
treads: plate Fe 370 thickness 25/10
antiskid panel: polyropylene
finishing
treads: oven varnishing with epoxy powders

RAILING

description
composed by vertical metal balusters **(6)** fixed to the treads **(4)** and by a polyurethane handrail **(7)**
materials
balusters: Fe 370
handrail: polyurethane integral with aluminium core
fixings **(8)**: nylon
finishing
balusters: oven varnishing with epoxy powders

CLEANING

clean with a soft wet cloth, without any product containing solvents or abrasive materials.

MAINTENANCE

about 12 months after the installation date, check the tightening of bolts on the various components. all non-routine maintenance procedures must be carried out in a strictly professional manner.

USE PRECAUTION

avoid any improper use that is not in accordance with the product. possible violations or installations which don't comply with the providers instructions can invalidate the agreed product conformities.

CK

D.U.M
09/2011

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